

JUNE 2024



**Worlds Finest Forging Tools
and
Great Customer Service**

www.BlacksmithsDepot.com

100 Daniel Ridge Rd. Candler, North Carolina 28715

828-667-8868 or 828-665-1988

***** All Price Subject to Change *****

All Visits by Appointment Only

All visits by appointment only
PLEASE CALL FIRST
(828) 667-8868 or (828) 665-1988

Prices Subject to Change
Check website or call for latest pricing.

We are happy to provide the information to help you make a decision on the tools you need or want.

Prices do not include shipping.
Pictures are not to scale. Stock photos may be used.
Colorations may vary from pictures.

Disclaimer Metalworking is inherently dangerous. Knowledge of materials, equipment, and procedures are the responsibility of the user. We assume no responsibility for use of the products we sell. Improper use of tools and equipment are a sure way for accidents to happen. We strongly recommend formal training and study in metalwork prior to use of our products.

All hammers, punches, hot/cold cutters, and flatters complete with handles unless noted.
Many Hammers require final finishing of face, peen and handle.

Pursuant to Federal and State Nexus Tax Laws, Blacksmiths Depot has been contacted to pay sales tax in several states. If your state has made this request we will collect your states sales tax on your order.

Directions from the East (Asheville):

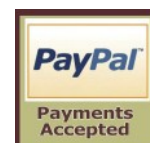
Take I-40 West to Exit 44.
Turn right at the end of the exit ramp on US-19/23.
Go to the 4th traffic light (approx. 1.9 mi.)
Turn right onto Asbury Rd. and go to end. (approx 1.6 mi.)
Turn left onto Monte Vista Rd. to 2nd road on right (approx. 0.3 mi.)
Turn Right onto Daniel Ridge Rd.
Blacksmiths Depot is #100 on right (approx 0.6 mi.)

Directions from the West (Canton):

Take I-40 East to Exit 37.
Turn right at end of exit ramp to traffic light
Turn left on US-19/23
Go approx. 3.9 mi.
Turn left onto Dogwood Rd. to flashing traffic light (approx. 1.1 mi.)
Turn right onto Monte Vista Rd and go to Daniel Ridge Rd.
(approx. 1 mi.)
Turn left onto Daniel Ridge Rd.
Blacksmiths Depot is #100 on right (approx 0.6 mi.)

(1)

Hammer weights are approximate and do not include the weight of the handle



Hammers



Swedish Hammers

#babyswed	500 Grams	\$35.00
#490swed	800 Grams	\$35.00
#02swed	1000 Grams	\$45.00
#03swed	1250 Grams	\$50.00
#01swed	1500 Grams	\$55.00
#05swed	2000 Grams	\$65.00

Swedish Hammer Deal!

800, 1000, 1500 and 2000 Gram

#SwedDeal \$185.00

Ultimate Swedish Hammer Deal!

Includes all 6 Swedish hammers

#ultimatesweed \$235.00



French Hammers

#6	100 Grams	(0.22 lb)	\$12.00
#7	160 Grams	(0.35 lb)	\$14.00
#9	250 Grams	(0.55 lb)	\$15.00
#10	315 Grams	(0.69 lb)	\$18.00
#11	400 Grams	(0.88 lb)	\$20.00
#12	500 Grams	(1.10 lbs)	\$22.00
#13	630 Grams	(1.39 lbs)	\$28.00
#15	800 Grams	(1.76 lbs)	\$30.00
#16	1000 Grams	(2.2 lbs)	\$40.00
#17	1250 Grams	(2.76 lbs)	\$48.00
#18	1500 Grams	(3.3 lbs)	\$50.00
#19	2000 Grams	(4.4 lbs)	\$70.00
#20	2500 Grams	(5.8 lbs)	\$80.00

French Set of 3

1000,1500 & 2000G

\$140.00



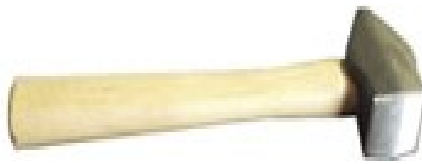
Diagonal peen hammer

1500 grams #diagonal \$75.00

handle length = 12

head length = 6.5"

peen = 2" long x 3/8" thick



Czech Hammers

9-1/2 long rectangular

Czech style hickory handle

#Czech2 2 lbs \$50.00

#Czech3 3 lbs \$50.00

2 for \$80.00 or

buy one of each for \$80.00



Habbe Hammers

Cross pein hammer with the unique balance that you can only get from a

Habberman style of hammer.

Slightly smaller face than a czech hammer and brushed metal finish.

#Habbe-500 500 Grams \$45.00

#Habbe-800 800 Grams \$50.00

#Habbe-1000 1000 Grams \$60.00

#Habbe-1500 1500 Grams \$65.00

#Habbe-2000 2000 Grams \$65.00

HabbeSet 500,1000&1500 Gr. \$155.00



Perun Professional Hammers

Very similar to a Czech hammer but with a reduced size face.

Like the Habberman

Hand carved handles- wedge split

#perunpro-1k 1000 Gram \$70.00

#perunpro-1.5k 1500 Gram \$75.00

#perunpro-2k 2000 Gram \$80.00

Pro Set of 3 \$215.00



Straight Peen Hammers

#straight1k 1000 Grams \$70.00 (Perun)

#39 1250 Grams \$72.00

#40 1500 Grams \$75.00

#41 2000 Grams \$80.00

Straight Peen set

(1250, 1500 & 2000g) \$200.00

www.blacksmithsdepot.com

(828) 667-8868 or 665-1988



Nordic Hammers

#267 1000 Grams \$ 35.00

#bdnordic1.5 1500 Grams \$ 40.00

#269 2000 Grams \$ 50.00

Nordic Set (all 3) \$115.00



German Hammers

#28 100 Grams \$16.00

#29 300 Grams \$18.00

#30 500 Grams \$22.00

#31 600 Grams \$28.00

#32 800 Grams \$38.00

#33 1000 Grams \$40.00

#34 1500 Grams \$55.00

#35 2000 Grams \$60.00

German Set

(1000,1500,2000G) \$140.00

#pic germ-15k PICARD
1500 Grams \$60.00

German Neritech



Neritech Handled

Fiberglass for Resistance,
Polypropylene for Ergonomy
Elastomere absorbs shock.

#100 German 1000 Grams \$45.00

#101 French 1000 Grams \$42.00

See French Hammers for
grams to pounds

See our website for
Special Hammers
and the most up to date
products and prices

Hammers continued



200 Dinging Hammers

- #44 100 Grams \$30.00
- #46 250 Grams \$35.00
- #47 315 Grams \$35.00
- #48 400 Grams \$38.00
- #49 500 Grams \$40.00
- #52 800 Grams \$60.00
- #54 1250 Grams \$75.00
- #55 1500 Grams \$85.00
- #57 2500 Grams \$160.00
- #48SQ 400 Grams - Square Face \$45.00



Opposite Hammer
#79 400 Grams \$55.00



Opposite Planishing Hammer
1000 Grams
#80 \$60.00



Club Hammers

Great for making hammers, but are hardened and should be annealed prior to forging. The hard part, the eye, is already done for you.

all dimensions are approximate
4140 material

- #Club1k 1000 Grams (2.2 lb.) \$30.00
- #Club1.25k 1250 Grams (2.76 lb.) \$35.00
- #Club1.5k 1500 Grams (3.3 lb.) \$40.00



219 Chasing / Raising Hammer

- #84 375 Gram \$50.00



Double Sided Raising Hammer

3/8" diameter on both sides
1" long face
4-1/2" head length 9-3/4" handle
6 oz. head weight
#jraise \$30.00



209 Raising Hammers

- #83 400 Grams \$55.00



Extended Cross Peen

1/2" x 5/8" square face
semiflat crosspeen = 3/16" x 1/2"
10" hickory handle
1/2 lb (200 gr.) 5" head length.
#EXTPEEN \$18.00



208 Embossing Hammers

- #69 250 Grams \$50.00
- #71 400 Grams \$55.00
- #72 630 Grams \$60.00



220 Doming / Sinking Hammers

- #73 200 Grams \$45.00
- #74 300 Grams \$50.00
- #76 500 Grams \$65.00
- #78 1000 Grams \$125.00



Jewelers Chasing Hammers

- #21 1 in. face 3 oz \$25.00
- #22 1-1/8 in. face 4.5 oz \$25.00
- #23 1-1/4 in. face 6 oz \$25.00
- Chasing hammer set \$65.00



Goldsmiths Hammer 100 Grams

- #gold-100 \$40.00



Scythe Hammer

- #579a 500 Grams \$35.00



Copper Hammer

- #373 600 Grams \$60.00
- #374 1000 Grams \$85.00



Planishing / Polishing Hammers

- #42 Picard 375 Grams \$45.00
- #42a Pedd. 400 Grams \$58.00
- #43 Picard 750 Grams \$70.00
- #43a Pedd. 750 Grams \$70.00



Bossing Mallets

- #843 1 lb (#8) \$50.00
- #844 1.25 lb (#9) \$55.00
- #845 1.5 lb (#10) \$60.00



Rawhide Mallet

- 2" mallet, 3.5" head length
#RHMALL-2 \$45.00
- 2.75" mallet, 4.75" head length
#RHMALL-2.75 \$80.00

French Wood Mallets

- #FR.WDMALL-2 2" \$20.00
- #FR.WDMALL-234 2-3/4" \$25.00

Wooden Mallet

Hickory head and handle

- #WDMALLET2 2" \$15.00
- #WDMALLET225 2-1/4" \$15.00



Dead Blow Hammer

3.6 lbs

Hot-cast polyurethane
Face diameter = 2.5"
Head length = 5.5"

#lg-deadblow \$62.00



Flat Steel Wedges

5/32 x 15/32 x 1.125"
Sold in packs of 20
#flatwedge \$5.00



Blacksmiths Depot Flatter

One piece forged and machined head
Heat treated SAE 4140
2-3/4" square face 4-3/4" head length
3 lb. head weight
12" hickory handle with wedge

#depotflatter \$80.00



Jim Poor Flatter

2-3/8" square face
3" head length
2 lb. head weight
15.5" long handle

#JP-FLTR \$145.00



French style wedge set

- #98wdg1 10-12mm \$2.50
- #98wdg2 14-16mm \$3.50
- #wdg3 11,12,14,16 & 18mm \$8.00

Wood Wedge (not pictured)

Sold in packs of 25
#188 \$5.00

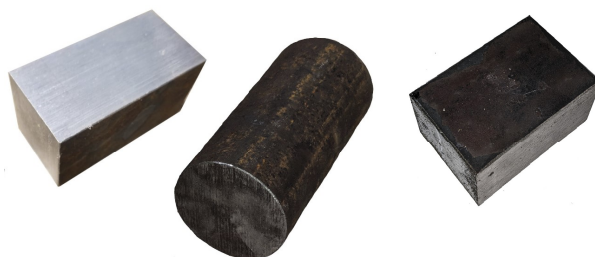


Round Safety Wedges

Sold in packs of 10

- #842-1/2 1/2" \$5.00
- #187 9/16" \$7.50
- #842-3/4 3/4" \$10.00

Hammer Head and Axe Head Blanks
AISI / SAE 4140 tool steel blanks (Annealed)
for forging & machining Hammer heads & Axe heads



SIZE	WEIGHT	SKU	PRICE
ROUND 1.5 X 3"	2 LBS	#112rnd	\$12.00
ROUND 1.75 X 3.5"	2.5 LBS	#134rnd	\$18.00
ROUND 2 X 4"	3.5 LBS	#2rnd	\$22.00
ROUND 2.25 X 4.5"	5 LBS	#214rnd	\$26.00
SQUARE 1.5 X 3	2.2 LBS	#112sqr	\$12.00
SQUARE 1.75 X 3.5"	3.5 LBS	#134sqr	\$18.00
SQUARE 2 X 4"	5 LBS	#2sqr	\$25.00
SQUARE 2.25 X 4.5"	7.5 LBS	#214rnd	\$38.00
AXE 1.5 x 2 x 3"	2.8 LBS	#axeheadsm	\$14.00
AXE 1.5 x 2 x 4"	3.8 LBS	#axeheadmed	\$20.00



Depot hammer handles

Hickory Grip area = 1" x 1.375"
for approx. 5/8" x 1" Eye

15" length (12.5" below the swell/head)
comes with a 1/2" round safety wedge
Fits Depot Rounding hammers (1.85 and 2.5 lb.)
800 Swedish & 1250 Swedish
#BD-Handlekit \$10.00



Peddinghaus Style Handle

Hickory with Metal conical wedge.

Large enough for you to reshape as you need.
16" long. Largest hammer eye~ 1.2 x 0.7.

#94kit Hammer Handle \$10.00



Czech hammer handles

Rectangular profile 9" under the head (12" overall)
Hickory, wax dipped approx 1.25 x 0.75" eye
comes with a 1/2" round safety wedge

#291handle \$12.00

ALL PRICING IS SUBJECT TO CHANGE

Please see our website or call for current pricing, new items, sales and specials!

Horseshoeing



Jim Poor Rounding Hammers
 15" Handle **\$240.00 Each**
 #JPRND1.75 1.75lbs
 #JPRND2 2 lbs
 #JPRND2.25 2.25 lbs
 #JPRND2.5 2.50 lbs
 #JPRND1.85BF (not shown)
 1.85 lb Big Face
 #JPRND2BF (not shown)
 2 lb Big Face



Jim Poor Cross Pein Hammers
 15" Handle
\$240.00 Each
 #JPCP1.75 1.75 lbs
 #JPCP2 2 lbs



Jim Poor Ball Pein Hammer
 15" Handle
\$240.00
 #JPTBC2 2 lbs



Jim Poor Clipping Hammers
 15" Handle
\$240.00 Each
 #JPCLIP1.75 1.75 lbs
 #JPCLIP2 2 lbs



Jim Poor Square Face Cross Pein Hammer
 15.5" long handle
 #JP-CPH5 **\$255.00**



Blacksmiths Depot Rounding Hammers
 1.85 and 2.5 lbs
 Forged and Heat Treated
 SAE 4140
 14" Hickory Handle
 #bdrounding1.85 **\$40.00**
 #bdrounding2.5 **\$40.00**



Jim Poor Fuller / Creaser
 15" Handle
 #FLR2L Left #FLR2R Right
 COMING SOON



Jim Poor Forepunches
\$75.00 each
 #JPCYTP1 City head (shown)
 #JPEH1 E Head (not shown)



Jim Poor Pritchel Punch
 #JPFFP **\$65.00**



Diamond Farrier Tongs
 Total length 15 inches.
 From rivet to end 13 inches.
 # 584 **\$55.00**



ECONOMY FARRIER FIRE TONGS
\$30.00 Each
 #BD-FT-14x12 1/4"
 #BD-FT-516x12 5/16"
 #BD-FT-38x14 3/8"
 #BD-FT-12x14 1/2"



Diamond Pritchel Punch
 #585 **\$15.00**

Set of both
 #rndhmrset **\$70.00**



Jim Poor Clinch Cutter
 # CC1 **\$75.00**
 (5)



Save Edge® Horse Rasps
 Original Horse Rasp #SE-OHR **\$32.00**
 Beast Horse Rasp #SE-BR **\$40.00**
 Photo Finish Rasp #SE-PFR **\$35.00**



6 Bi-Metal file Set

1 half-soft hand flat
 1 bastard hand flat
 1 half-round half-soft
 1 half-soft half-soft
 1 half soft round
 1 square half soft.

#fileset - 6pc \$110.00

www.blacksmithsdepot.com
 (828) 667-8868 or 665-1988

Blacksmiths Tool Kits

Comprised of tools that are the most popular for the new craftsman and professional alike

** Other size hardy shanks may be available upon request. **

STOCK PHOTO



Small Tool Kit: \$145.00

800g Swedish Hammer
400 mm German Wolf Jaw Tongs
Hacking chisel
Bib Apron
Pair Mens Kevlar Jersey Gloves
Clear Safety Glasses
Ear plugs

STOCK PHOTO



Medium Tool Kit: \$335.00

800g Swedish Hammer
400 mm German Wolf Jaw Tongs
500 mm German Wolf Jaw tongs
Hacking chisel
Bib Apron
Pair Mens Kevlar Jersey Gloves
Clear Safety Glasses
Ear Plugs
Economy Bending Fork 1" **
Economy Sidecut Hardy1" **
Book - Skills of a Blacksmith Vol 1

Large Tool Kit: \$535.00

800g Swedish Hammer
1250 Gram Swedish Hammer
400 mm German Wolf Jaw Tongs
500 mm German Wolf Jaw tongs
Scrolling Pliers
1 lb. Anti-Boraz EZ weld
Bib Apron
Pair Mens Kevlar Jersey Gloves
Clear Safety Glasses
Sodium Flare Safety Glasses
Ear Plugs
Economy Bending Fork 1" **
Economy Sidecut Hardy1" **
Book - Skills of the Blacksmith Vol. 1
Book - Skills of the Blacksmith Vol. 2

Bladesmith Kit \$410.00

800g Swedish Hammer
3/4" Blade Tongs
1-1/4" Blade Tongs
White Mountain Flux
Cherry Red Case hardening Compound
PBC anti-scaling compound
Tomahawk Handle
Tomahawk Drift
Pair Mens Jersey Gloves
Jumbo Block Brush
Sodium Flare Safety Glasses
Ear Plugs
Book - The Complete Bladesmith
Book - Handles and Guards

Super Large Blacksmith Kit \$2325.00

800g Swedish Hammer
1250 Gram Swedish Hammer
400 mm German Wolf Jaw Tongs
500 mm German Wolf Jaw tongs
Scrolling Pliers
1 lb. Anti-Boraz EZ weld
Bib Apron
Pair Mens Kevlar Jersey Gloves
Clear Safety Glasses
Sodium Flare Safety Glasses
Ear Plugs
Economy Bending Fork 1" **
Economy Sidecut Hardy1" **
Book - Skills of the Blacksmith Vol. 1
Book - Skills of the Blacksmith Vol. 2
Rolling Coal Forge
50 lbs of coal

THE DREAMER #1 \$3295.00

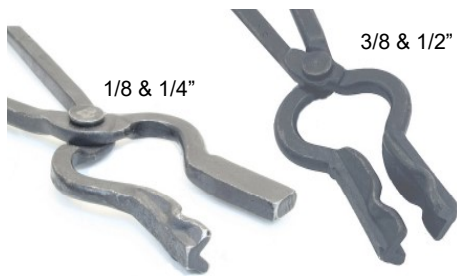
800g Swedish Hammer
1250 Gram Swedish Hammer
400 mm German Wolf Jaw Tongs
500 mm German Wolf Jaw tongs
Scrolling Pliers
1 lb. Anti-Boraz EZ weld
Bib Apron
Pair Mens Kevlar Jersey Gloves
Clear Safety Glasses
Sodium Flare Safety Glasses
Ear Plugs
Economy Bending Fork 1" **
Economy Sidecut Hardy1" **
Book - Skills of the Blacksmith Vol. 1
Book - Skills of the Blacksmith Vol. 2
165 lb Kanca Anvil
Rolling Coal Forge
50 lbs of coal

THE DREAMER #2 \$2495.00

800g Swedish Hammer
1250 Gram Swedish Hammer
400 mm German Wolf Jaw Tongs
500 mm German Wolf Jaw tongs
Scrolling Pliers
1 lb. Forge Borax
Bib Apron
Pair Mens Kevlar Jersey Gloves
Clear Safety Glasses
Sodium Flare Safety Glasses
Ear Plugs
Economy Bending Fork 1" **
Economy Sidecut Hardy1" **
Book - Skills of the Blacksmith Vol. 1
Book - Skills of the Blacksmith Vol. 2
165 lb Kanca Anvil
**Forgemaster™ Blacksmith Model
Gas Forge #50000**

BLACKSMITHS DEPOT MADE IN THE U.S.A.

Purchase 4 or more and get \$2.50 off per pair



S Kayne Heritage V Bit tongs

A recreation of light duty v-bit tongs originally designed by the late great Grant Sarver of Off-Center Products.

We have brought them back to honor Steve Kayne, founder of Blacksmiths Depot, who passed in March of 2024.

Drop forged in the USA

1045 carbon steel

15" Length (all dimensions approx.)

1/8" & 1/4" have different configurations than standard (see pictures)

Resilient and light weight too

191vbit-18 1/8" 301vbit-14 1/4"

302vbit-38 3/8" 303vbit-12 1/2"

\$50.00 each



Blade Tongs

\$50.00 Each

#196	3/4"	#195	1"
#197	1-1/4"	#198	1-1/2"
#blade	1-3/4"	#blade	2"



Ultimate Set of 12 Blacksmithing / Bladesmithing Tongs \$525.00

The most popular, forged in USA, tongs all in one set
Hold Square, Round, Flat, pipe, tubing, small, large, etc, etc
All OC/Blacksmiths Depot Brand Tongs

V-bit tongs 1/4, 1/2, 1 and 1-1/2

Combo Blade Tongs 1-1/4"

Universal V-bit Tongs

Tomahawk Eye Tongs

Blade Tongs 1 and 1-1/2"

Ubox Tongs 2"

Hammer Eye Tongs

Railroad Spike Head Tongs



Shallow V
1/4-5/8"

Deep V
3/4-2"



Gooseneck Tongs

\$50.00 Each

V Bit Tongs

\$50.00 Each

#309	1/4"	#426	3/8"
#307	1/2"	#383	5/8"
#308	3/4"	#310	1"
#311	1-1/4"	#312	1-1/2"
#313	1-3/4"	#314	2"

#Goose-14	1/4"	#485	3/8"
#443	1/2"	#445	5/8"
#444	3/4"	#450	1"
#451	1-1/4"	#317	1-1/2"
#318	1-3/4"	#319	2"



U Box Tongs \$50.00 Each

#UBOX.75	3/4"	#UBOX1	1"
#UBOX1.25	1-1/4"	#UBOX 1.5	1-1/2"
#UBOX1.75	1-3/4"	#UBOX2	2"



Combo Blade Tongs

\$50.00 Each

Combination Ubox & Blade jaws
on these one of kind tongs

#coblade75	3/4"	#coblade1	1"
#coblade1.25	1-1/4"	#coblade1.5	1-1/2"
#coblade1.75	1-3/4"	#coblade2	2"



OC Universal Tongs
Hold angle, pipe, round and square bar in multiple size
#285 \$50.00



#446

Railroad spike tongs 5/8"

#446 Holds the body of the spike \$50.00
#ocspikehead Holds the head of the spike \$55.00



OC Wolf Jaw
#384 \$50.00



OC Side Jaw Tongs
#oc sidejaw \$50.00

OC Flat Bit Tongs
#Flatbit Closed \$50.00



Hammer Eye Tongs
#HMREYE \$50.00



Hawk Eye Tongs
#HAWKEYE \$50.00



DIY Tong blank set
#octongblanks \$25.00



Pickup Tongs
#418 20" \$50.00
#419 26" \$50.00



OC Scrolling Tongs
#428 \$50.00
#562 90° Bent \$50.00



PERUN Box Tongs



Tong Rings
\$5.50 each
#650 1/2"
#TROC 3/4"



Economy Tong Rings
\$3.50 each

BD-CLIP-114	1-1/4"	BD-CLIP-138	1-3/8"
BD-CLIP-1916	1-9/16"	BD-CLIP-134	1-3/4"
BD-CLIP-2	2"	BD-CLIP-2516	2-5/16"
BD-CLIP-238	2-3/8"		

Pbox 60-340 \$48.00
Approx. 2-3/8" jaw - 13-3/8" reins
Hold approx. 1" flat bar stock
Pbox 80-400 \$48.00
3-1/8" jaw - 15-3/4" reins
Holds approx. 1-3/16" flat bar stock

**MORE PERUN TONGS
COMING SOON**

For OC Full Duty Tongs and Economy tongs

ALL PRICING IS SUBJECT TO CHANGE

Please see our website for current pricing, new items, sales and specials!

European Tongs



German Wolf Jaw Tongs

#213	300 mm	12"	3/16-3/8"	\$40.00
#214	400 mm	16"	5/16-1/2"	\$45.00
#215	500 mm	20"	3/8 -1"	\$55.00
#216	600 mm	24"	3/8-1-3/16	\$65.00
#217	700 mm	28"	1/2-1-3/8"	\$85.00
Set of 300, 400 & 500 mm				\$125.00



Universal Wolf Tongs

#263	300 mm	\$62.00
#264	400 mm	\$68.00
#265	500 mm	\$75.00
#266	600 mm	\$80.00
Set of 300, 400 & 500 mm		\$185.00



German Knee Tongs

#232	300 mm	\$40.00
#233	400 mm	\$40.00
#234	500 mm	\$45.00
Set of all three		\$110.00



OPEN Flat Tongs (also called blank bits)

Designed for you to rework the bit to fit your need.

#258open	300 mm	\$50.00
#259open	400 mm	\$55.00
#245open	500 mm	\$60.00
#246open	600 mm	\$65.00
Set of 300, 400 & 500 mm		\$155.00



CLOSED Flat Tongs

Perfect for sheet or plate

#258closed	300 mm	\$40.00
#259closed	400 mm	\$45.00
#245closed	500 mm	\$50.00
#246closed	600 mm	\$55.00
Set of 300, 400 & 500 mm		\$125.00



German Single Bit Pickup

#235	300 mm	\$40.00
#236	400 mm	\$40.00
#237	500 mm	\$45.00
#238	600 mm	\$65.00
Set of 300, 400, & 500mm		\$110.00



German Round Tongs

#218	300 mm	\$40.00
#219	400 mm	\$40.00
#220	500 mm	\$45.00
#221	600 mm	\$65.00
#222	700 mm	\$80.00
Set of 300, 400 & 500 mm		\$110.00



German Half Round Tongs

#223	300 mm	\$40.00
#224	400 mm	\$40.00
#225	500 mm	\$45.00
#226	600 mm	\$65.00
#227	700 mm	\$80.00
Set of 300, 400 & 500 mm		\$110.00



German Ring Tongs

#241	300 mm	\$40.00
#242	400 mm	\$40.00
#243	500 mm	\$45.00
Set of 300, 400 & 500 mm		\$110.00

Punch Tongs - Rings tongs with attached tong ring. See Page 15



German Box Jaw Tongs

* Resize to fit thickness

#228	300 mm	(5/8")	11.8"	\$40.00
#229	400 mm	(3/4")	15.75"	\$40.00
#230	500 mm	(1")	19.7"	\$45.00
#231	600 mm	(1-1/8")	23.6"	\$65.00
Set of 300, 400 & 500 mm				\$110.00



German 30° Bent Scrolling Pliers

#203	\$40.00
Scrolling Pliers	
#202	\$40.00
Flat Pliers	
#201	\$40.00



German Rivet Tongs

#239	400 mm	\$40.00
#240	500 mm	\$45.00

ECONOMY IMPORTS

****Quenching and resizing not Recommended****
 Lengths are for reins only.



BOLT TONGS

#BD-BT-316x12	3/16"	\$30.00
#BD-BT-14x12	1/4"	\$30.00
#BD-BT-516x12	5/16"	\$30.00
#BD-BT-38x12	3/8	\$30.00
#BD-BT-12x14	1/2"	\$35.00
#BD-BT-58x14	5/8	\$35.00
#BD-BT-34x14	3/4"	\$35.00
#BD-BT-1x14	1	\$35.00



V- JAW TONGS

#BD-V-316X12	3/16"	\$40.00
#BD-V-14X12	1/4"	\$40.00
#BD-V-516X12	5/16"	\$40.00
#BD-V-38X12	3/8"	\$40.00
#BD-V-12X14	1/2"	\$40.00
#BD-V-58X14	5/8"	\$40.00
#BD-V-34X14	3/4"	\$40.00
#BD-V-78X14	7/8"	\$40.00
#BD-V-1X14	1"	\$40.00



14" BOLT TONGS HEAVY DUTY (May have balls on rein ends)

\$40.00 each

#BD-BTH-34x14	3/4"
#BD-BTH-1x14	1"
#BD-BTH-114x14	1-1/4"
#BD-BTH-138x14	1-3/8"
#BD-BTH-112x14	1-1/2"
#BD-BTH-134x14	1-3/4"
#BD-BTH-2x14	2"
#BD-BTH-214x14	2-1/4"
#BD-BTH-212x14	2-1/2"

18" BOLT TONGS HEAVY DUTY (May have balls on rein ends)

\$45.00 Each

#BD-BTH-34x18	3/4"
#BD-BTH-78x18	7/8"
#BD-BTH-1x18	1"
#BD-BTH-114x18	1-1/4"
#BD-BTH-138x18	1-3/8"
#BD-BTH-112x18	1-1/2"
#BD-BTH-134x18	1-3/4"
#BD-BTH-2x18	2"
#BD-BTH-214x18	2-1/4"
#BD-BTH-212x18	2-1/2"



MULTI-V JAW TONGS

Import version of the Wolf jaw tong
 Balls on the end

Holds round & square

#BD-MultiV-14	1/4"	\$35.00
#BD-MultiV-38	3/8"	\$35.00
#BD-MultiV-58	5/8"	\$35.00



UNIVERSAL WOLF JAW TONGS

#BD-UW-212x12	2-1/2"	\$30.00
#BD-UW-334x15	3-3/4"	\$35.00



ECONOMY SPIKE HEAD TONGS

#BD-SHEAD \$40.00

ECONOMY IMPORTS (cont)



U TYPE BOX JAW TONGS
\$38.00 Each

#BD-UB12-14X38	1/4" x 3/8"
#BD-UB12-14X12	1/4" x 1/2"
#BD-UB12-14X34	1/4" x 3/4"
#BD-UB12-14X1	1/4" x 1"
#BD-UB12-14X114	1/4" x 1-1/4"
#BD-UB12-14X112	1/4" x 1-1/2"
#BD-UB12-14X134	1/4" x 1-3/4"
#BD-UB12-14X2	1/4" x 2"
#BD-UB12-14X214	1/4" x 2-1/4"
#BD-UB12-14X212	1/4" x 2-1/2"
#BD-UB12-38X34	3/8" x 3/4"
#BD-UB12-38X1	3/8" x 1"
#BD-UB12-38X114	3/8" x 1-1/4"
#BD-UB12-38X112	3/8" x 1-1/2"
#BD-UB12-38X134	3/8" x 1-3/4"
#BD-UB12-38X2	3/8" x 2"
#BD-UB12-38X214	3/8" x 2-1/4"
#BD-UB12-38X212	3/8" x 2-1/2"
#BD-UB12-12X34	1/2" x 3/4"
#BD-UB12-12X1	1/2" x 1"
#BD-UB12-12X114	1/2" x 1-1/4"
#BD-UB12-12X112	1/2" x 1-1/2"
#BD-UB12-12X134	1/2" x 1-3/4"
#BD-UB12-12X2	1/2" x 2"
#BD-UB12-12X214	1/2" x 2-1/4"
#BD-UB12-12X212	1/2" x 2-1/2"



Z TYPE BOX JAW TONGS
\$38.00 Each

#BD-ZB12-14X38	1/4" x 3/8"
#BD-ZB12-14X12	1/4" x 1/2"
#BD-ZB12-14X34	1/4" x 3/4"
#BD-ZB12-14X1	1/4" x 1"
#BD-ZB12-14X114	1/4" x 1-1/4"
#BD-ZB12-14X112	1/4" x 1-1/2"
#BD-ZB12-14X134	1/4" x 1-3/4"
#BD-ZB12-14X2	1/4" x 2"
#BD-ZB12-14X214	1/4" x 2-1/4"
#BD-ZB12-14X212	1/4" x 2-1/2"



BOX JAW TONGS
\$35.00 each

For 1/4" Thick Stock

#BD-BX12-14X12	1/2"	width
#BD-BX12-14X34	3/4"	
#BD-BX12-14X1	1"	
#BD-BX12-14X114	1-1/4"	
#BD-BX14-14X112	1-1/2"	
#BD-BX14-14X134	1-3/4"	
#BD-BX14-14X2	2"	
#BD-BX14-14X214	2-1/4"	
#BD-BX14-14X212	2-1/2"	

For 5/16" Thick Stock

#BD-BX12-516X12	1/2"	width
#BD-BX12-516X34	3/4"	
#BD-BX12-516X1	1"	
#BD-BX12-516X114	1-1/4"	
#BD-BX12-516X138	1-3/8"	
#BD-BX14-516x112	1-1/2"	
#BD-BX14-516X134	1-3/4"	
#BD-BX14-516X2	2"	
#BD-BX14-516X214	2-1/4"	
#BD-BX14-516X212	2-1/2"	

For 3/8" Thick Stock

#BD-BX12-38X34	3/4"	width
#BD-BX12-38X1	1"	
#BD-BX12-38X114	1-1/4"	
#BD-BX12-38X138	1-3/8"	
#BD-BX14-38X112	1-1/2"	
#BD-BX14-38X134	1-3/4"	
#BD-BX14-38X2	2"	
#BD-BX14-38X214	2-1/4"	
#BD-BX14-38X212	2-1/2"	

For 1/2" Thick Stock

#BD-BX14-12X34	3/4"	width
#BD-BX14-12X1	1"	
#BD-BX14-12X114	1-1/4"	
#BD-BX14-12X112	1-1/2"	

ECONOMY IMPORTS (cont)



FARRIER FIRE TONGS

\$30.00 Each

#BD-FT-14x12 1/4"
 #BD-FT-516x12 5/16"
 #BD-FT-38x14 3/8"
 #BD-FT-12x14 1/2"



GOOSENECK TONGS

\$35.00 Each

#BD-GS-14x12 1/4"
 #BD-GS-38x12 3/8"
 #BD-GS-12x12 1/2"



CLAW JAW TONGS

#BD-CLAW \$35.00



DUCK BILL TONGS

#BD-DUCK 18
 1/8" \$30.00



SINGLE PICKUP TONGS

BDPU-1 1" \$35.00
 BDPU-112 1.5" \$35.00
 BDPU-2 2" \$40.00
 BDPU-212 2.5" \$40.00



SCROLL PLIERS

2-1/2" JAW
 #BD-ST-212X8 \$30.00



DOUBLE PICKUP TONGS

#BD-DP-3x14 \$35.00



90° SCROLL PLIERS

1-1/2" JAW from bend
 #BD-ST-112X890 90° \$35.00



TRIPLE PICKUP TONGS

#BD-TP-6x14 \$40.00



CLOSE MOUTH FLAT TONGS

#BD-CP-4x14 \$30.00



SCROLL TONGS

MEDIUM - 2.5" JAW
 (NOT PICTURED)

#BD-ST-212X14-M \$30.00

LARGE - 5" JAW

#BD-ST-5X14-L \$30.00



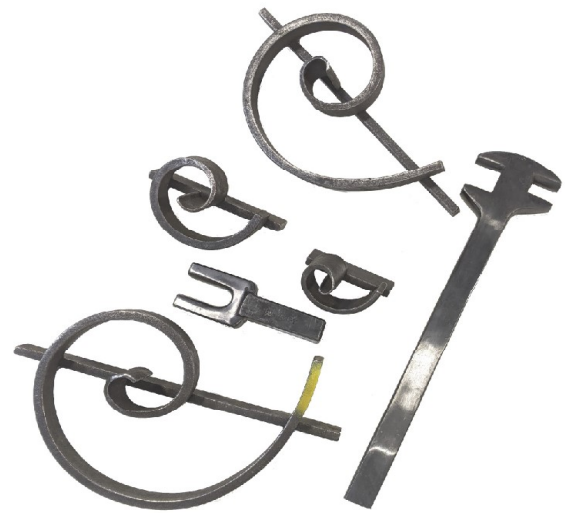
OPEN MOUTH FLAT TONGS

#BD-OP-4x14 \$30.00



Scrolling Fixtures

Quick and easy forming of multiple scrolls.
 Strong and heavy tools 3/8" x 1" mild steel
 Forged and fabricated in the USA. - Vise mount
 French style scroll with fishtail (Not on XSmall)



Scrolling Kit!

Includes: Set of all 4 Scrolling fixtures
Economy Scrolling wrench Blank
Economy Bending fork 1"
\$170.00

Xsmall Scrfix 2 x 3	Makes 3 x 5-1/2" Scroll	\$20.00
Small Scrfix 3.5" x 4.5"	Makes 6" Scroll	\$25.00
Large Scrfix 6" x 9"	Makes 8" Scroll	\$35.00
X large Scrfix 9" x 12"	Makes 10" Scroll	\$45.00

SET OF TWO (SM & L) \$55.00
SET OF THREE (SM,L, XL) \$95.00
SET OF ALL FOUR \$110.00



Blacksmiths Clip Rule

8-1/2" ruler in 16th increments
 width and diameters of :
 1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2,
 5/8, 3/4, 7/8, & 1"
 14 gauge stainless laser cut and etched
#598 Cliprule \$25.00



Adjustable Twisting Wrench

12" Drop Forged Adjustable wrench with 10" welded handle on opposite side
#adj-twist \$45.00



**Twisting Wrench
 DIY Laser Cut Blank.**

Mild Steel, 16"
TW-1/4, TW-3/8 TW-1/2
 \$25.00 each Set of 3 \$70.00



DIY Laser cut Light Duty Scrolling Wrench Blank.
 Radius edges or forge and go to work 1/2" and 1" openings
 10" total length 3/8" thick mild steel
#scroll wrench \$25.00



ECONOMY SCROLLING WRENCH
 Cast 5160 tool steel 1/2" and 1" areas
 3/4" thick material for heavier duty work
#BD-ScrWrench \$35.00



ECONOMY NAIL HEADERS

\$30.00 Each

#BD-NH316	3/16"	#BD-NH14	1/4"
#BD-NH516	5/16"	#BD-NH38	3/8"
		#BD-NH12	1/2"

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 (828) 667-8868 or 665-1988



Monkey Tool Set
 Includes all three tools
 1/4", 3/8" and 1/2"
Monkey Set \$95.00



Tomahawk Drift - Mandrel
Length 11-3/8"
Tapers to 1/2 x 1-1/2 inch
#661 \$35.00

Mouse Drift
Length 8-1/4"
Tapers from 7/16-5/8" to 1" x 1-1/4"
Teardrop shape
#moused-c \$35.00



Tomahawk
not
included

Hickory Tomahawk handles
For forged and folded tomahawks.
Great for any hand-made or bought
tomahawk with a teardrop shaped eye.
19" Hickory wax dipped handle
Tapers to 1-1/8" x 1-5/8"
Hawk Handle \$8.00 2 for \$14.00

Mouse Hawk Handles
15" length, hickory
tapers up to 7/8" x 1-1/4" eye
Mouse H \$10.00 2 for \$18.00

Hawk Drift and Handle set
#Hawk Set \$40.00

Mouse Drift & Handle set
#Mouseset-c \$40.00



Center Punch
Chrome Vanadium
#521 \$10.00



**Round Punches
Wooden Handle**

- #504 10 mm (3/8) \$95.00
- #508 18 mm (3/4) \$80.00
- #509 20 mm (13/16) \$105.00
- #510a 10 mm long Handle \$105.00
- #511a 15 mm long Handle \$145.00



**ECONOMY
Square Punches
Wooden Handle**

- #510 3/8" \$60.00
- #511 1/2" \$60.00
- #512 3/4" \$60.00



Round Drifts

Curved chisel end for piercing & drifting through bar stock.
Professionally heat treated H-13 striking end tapered for easy drop through

- Lengths depend on diameter:
- #drift3/8 3/8" = 3.5" \$30.00**
 - #drift1/2 1/2" = 4" \$35.00**
 - #drift5/8 5/8" = 4.5" \$40.00**
 - #drift3/4 3/4" = 5" \$45.00**
 - #drift1 1" = 6" \$55.00**
 - #drift1.25 1.25" = 7" \$70.00**

Drift set of 5 (3/8- 1")
#driftset \$185



4140 Hammer Eye drift
15" total length 10" of tapered drift area
5" tong holding area - approx. 7/8" round
Tapers from approx 7/16" x 5/8" to 1" x 1-1/4"

#eyedrft \$110.00



German Hot Cutter
with long handle
#500 1500 Grams \$110.00



PERUN Hot cutter
Forged in Poland
12-14" wooden handle
2" cutting edge
#hotcut-2 \$65.00



French Hot and Cold Cutters
1500 Grams
#501 Hot \$75.00
#502 Cold \$65.00



Economy Hot Cutter

Forged and ground 4140 Head
8.5" long head
Approx. 11" Hickory Handle
approx 1.5" cutting edge
#BD-hotcut \$70.00

Economy Cold Cutter

Forged and ground 4140 Head
1.5" cutting edge
approx. 7" long head
Approx. 11" Hickory Handle
#BD-coldcut \$70.00



(Tongs may differ from Picture)

Punch Set 10 Piece H13 Tong Punch Set
Includes: Chisel, Butcher, 1/4" square tapered punch, 1/4" Round tapered punch, 1/4", 1/2" & 3/4" Ball End (Bob) Punches, 1/8", 1/4" & 3/8" Fullers and punch tongs
#CDSET \$325.00

Punch Tongs (if purchased Separately)
#punchtongs \$60.00



5 piece Round punch set.
Made of H13.
Includes tapered punches in 5 sizes
1/4, 3/8, 1/2, 5/8 and 3/4"
Tong area 3/4" x 3/4"

#tongpunchset-rd \$165.00



5 piece Square Punch set
H13 tool steel.
Includes tapered square punches in 5 sizes
1/4, 3/8, 1/2, 5/8 and 3/4".
Tong area 3/4" x 3/4"

#tongpunchset - sq \$165.00

10 piece combo set
Includes round & square punch sets and punch tongs
#CD-SET2 \$335.00

Individual Tong Punches available for \$35.00 Each



ECONOMY TONG SLIT CHISELS
\$25.00 Each

Cast 5160 tool steel Approx 4.5" length with tong groove
Curved cutting edge

#BD-SLIT 1.5" cutting edge
#BD-SLIT-N 3/4" cutting edge



ECONOMY FULLER PUNCHES

\$25.00 Each

#BDFP316 3/16" #BDFP14 1/4"
#BDFP516 5/16" #BDFP38 3/8"
#BDFP12 1/2" #BDFP58 5/8"
#BDFP34 3/4"



Tong Slit Chisels

Designed to be held in your ring tongs
H-13 tool steel
3/4" cutting edge
Machined from 1" round
Tong area 3/4" x 3/4" 3" tall
Curved edge for easy slitting
#593 Tong Slitter \$35.00



ECONOMY LONG SQUARE DRIFT
#BD-LONGSQUARE \$25.00



ECONOMY LONG ROUND DRIFT
#BD-LONGROUND \$25.00

Tong Butcher #TP-full \$35.00

Tong Fullers \$35.00 each

#tpfull18 1/8"
#tpfull14 1/4"
#tpfull38 3/8"



ECONOMY 3/4" ROUND TONG PUNCH
#BDround-34 \$20.00



ECONOMY SLUG PUNCHES
\$20.00 Each
#BD-SLUG14 1/4"
#BD-SLUG38 3/8"

Hand Punches

Made in USA from 1/2" or 5/8" round stock Made of H-13, Heat treated 6-7" length

All 15 punches - Butcher, Ball/bob, Eye and Fuller \$295.00



Bob or Ball Hand Punches
 Sizes 1/8", 3/16", 1/4", 3/8" & 1/2"
 Ind. Punches \$25.00 each
 All 5 #bobset \$115.00



Eye Hand punch set
 Sizes 1/8", 3/16", 1/4", 3/8", 1/2"
 Ind. Punches \$28.00 each
 All 5 #eyeset \$125.00



Hand Punch Fullers
 Sizes: 1/8" 1/4" 3/8" 1/2"
 Ind. Punches \$25.00 each
 All 4 #fullerset4 \$80.00



Butcher
 Heat treated H-13
 1/2 round x 6" long
 #HP-butcher \$30.00

Manganese Silicon Steel Air Cooling ONLY

Anti Mushrooming Caps (except hacking Chisel)

Set of 4 Chisels #516, 518, 519 & 520 \$50.00

Set of all 5 Chisels #516,517,518,519 & 520 \$60.00



#516 Hot Slit Chisel \$15.00
 #516pk 5 for \$60.00



#518 Pointed Chisel \$15.00



#517 Cold Chisel \$15.00



#519 Narrow Chisel \$15.00



#520 Hacking Chisel \$15.00



ABC Letter Heavy Duty Stamp Set
 27 pieces Letters A-Z and a Period.

3/16" stamp Size 3/8 Thick Steel 2-3/4" long
 #Letset316 \$148.00

1/4" stamp Size 7/16 Thick Steel 3" long
 #Letset14 \$175.00

Letter and Number Combo Set
 36 Pieces

3/16" 3/8 Thick 2-3/4" Long
 #Comboset 3/16 \$190.00

1/4" 7/16 Thick 3" Long
 #Comboset 1/4 \$220.00



Number Heavy Duty Stamp Set

9 Pieces Numbers 0-8

6 & 9 are the Same

3/16" stamp Size 3/8 Thick Steel
 2-3/4" long

#Numset316 \$50.00

1/4" stamp Size 7/16 Thick Steel
 3" long

#Numset14 \$58.00



Symbol Set

Symbols - 5 pieces 3/16" or 1/4"
 Arrow, 5 pointed star, plus sign,
 asterisk, & pound sign

#symset 3/16" \$50.00

#symset 1/4" \$60.00

Fraction Set

Fractions 8 pieces 3/16" or 1/4"
 1/8, 3/16, 1/4, 3/8, 1/2, 5/8, 7/8, 3/4

#fracset 3/16" \$70.00

#fracset 1/4" \$95.00

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BLACKSMITHS DEPOT / OFF CENTER PRODUCTS

MADE IN THE U.S.A.

Spring Swages

See website for intended mounting and special instructions for use in all spring swages and texture tools



**Ball Swage
\$80.00 Ea**

- #335 1/2" #336 5/8"
- #337 3/4" #338 1"



**Mid Ball Swage
\$80.00 Ea**

- #332 1/2" #333 3/4"
- #334 1"



**Square Mid Ball Swage
\$80.00 Ea**

- #368 1/2" #369 5/8"
- #401 3/4"



**Rope Swage
\$80.00 Ea**

- #339 3/8" #340 1/2"
- #341 5/8" #342 3/4"



**Acorn Swage
\$80.00 Ea**

- #448 1/2" #345 5/8"
- #346 3/4" #348 1"

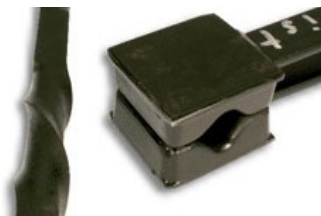


**Mid Taper Swage
\$80.00 Ea
#473**

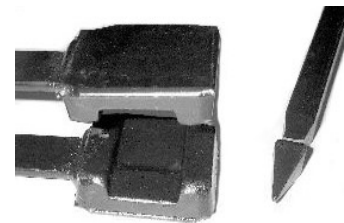


**Round Swage
\$80.00 Ea**

- #349 3/8" #350 1/2"
- #351 5/8" #352 3/4"



**Diamond Twist Swage
#864 \$80.00**



**Square Point Swage
\$80.00 Ea**

- #464 1/2" #465 5/8"
- #471 3/4"



**Multi Round Swage
\$85.00 Ea**

- #441 3/16, 1/4 & 3/8"



**Spear Point Swage
#386 \$80.00**



**Drawing Swage
\$80.00 Ea**

- 1-1/4" #414

Spring Swages cont.

STRAIGHT



Spring Fuller

Spring Swage \$80.00 Each
 #486 Straight
 #486-90° 90°



Dragon Scale Swages

\$80.00 each
 #670dragon For Round
 #flatdragon For Flat



Vine Texture Swage

\$80.00 Each
 #472 for 3/16 to 3/4" bar
 #NEEDLE for 1/8-3/8" bar



Leaf Blank

Spring Swages
 #366 1/2" \$80.00



Pebble Swages

\$80.00 Each
 #pebblerd For Round
 #Pebbleflat For Flat



Bark Texture

Swage for Round
 #BARKSS \$80.00



Hammer Texture

Swage For Round
 #396 \$80.00



Ball Texture Swage

#363 \$80.00



Wood Texture

Swage for Flat
 #WTSS \$80.00



Hardy Shanks

Add this shank onto any spring swage or texture tool.

2.5 - 3" long

Weld on	3/4"	\$5.00
Weld on	1"	\$6.00
Weld on	7/8"	\$8.00
Weld on	25mm	\$15.00

Bolt On	3/4" or 1"	\$20.00
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Hardy Adapter	1" to 1-1/4"	\$5.00
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ALL PRICING IS SUBJECT TO CHANGE

Please see our website for current pricing, new items, sales and specials!

BLACKSMITHS DEPOT / OFF CENTER PRODUCTS

MADE IN THE U.S.A..

Hand Tools \$50.00 Each

See website for intended mounting and special instructions for use in all spring swages and texture tools



Leaf 101
#406



Leaf 103
Curved Vein #365



Leaf 106
Straight Vein #409



Leaf 108
Beaded Vein #410



Dragon Scale
Hand Tool
#447tool



Deep V
#387



Hammer
Texture
#359



Ball
Texture
#360



Top Fuller for Power hammer
1 1/2" x 2-3/4" S7 Dies 11
#powerful12



90° Top Fuller for Power hammer
1 1/2" x 2-3/4" S7 Dies 11
#powerful-90deg



Fuller Flatter
2" Radius #411



Fishtail
#402 1" (shown)
#440 1-1/2" (Not Shown)



Pebble
Texture hand Tool
#398



Wood Texture
(Subtle texture)
#397

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**20 lb Swage Block #701
COMING SOON**

6 1/4 x 6 1/4 x 3"

Small Bowl 3" w/ depth of 1 1/4"

Dish 4 1/4" w/ depth of 3/8" Spoon 2 5/8" x 1 5/8"



DTX Swage Block

#dtxblock 208 lbs \$1275.00

This swage block is perfectly designed, not only incorporates hemispheres, spoon and special-shaped elements to expand the function, but is also well-made with good toughness and surface hardness of 50 to 54 HRC.

Make your shop more equipped for smithing with this swage block. They are super handy and have many uses.

This block has a nice combination of round, rectangular, and square holes. The outer edges are great for dishing and the smaller holes work well for upsetting. Please take a close look at the pictures. Swage blocks can be used for a variety of jobs.

They are great for punching, upsetting and bending. Holes with worn edges and depressions can be used for dishing. Large holes are useful for turning edges on pipe or tubing. The swages on the outside edges can be used with matching top swages for forging a number of shapes and sizes.

Or hot metal can be hammered in the swage cavity forming it into the shape of the swage.

The square holes can support hardies and stakes.



60 lb Swage Block

#702 \$420.00

12" x 8" x 3-1/2"

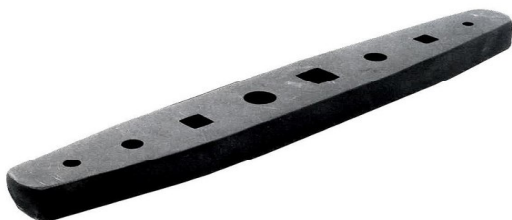
Big Spoon: 2-3/4"W x 4-1/4"L x 1" Deep

Little Spoon: 1-1/4"W x 2"L x 3/8" Deep

Large Ladle: 5" Round x 2" Deep

Medium Ladle: 3" round x 1-1/4" Deep

Assorted round and V Swages



PERUN Bolster Block

#bolsterlg \$115.00

Forged in Poland

Block for punch and drifting.

330mm x 50 mm x 25mm /
approx 13" long x 2" wide x 1" thick

Square Holes are 10, 12 & 16mm

Round Holes are 6,8,10,12 & 16 mm

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988



Heavy Duty Punch plates by PERUN

Cast Manganese Iron

Round and Square holes from 0.7" - 1.125" (18mm - 25mm)

Small 15 lbs 11" x 3.5" x 2"

Medium 30 lbs. 15" x 4.75" x 2"

Large 50 lbs 19.25" x 7" x 2"

punchplate-S \$175.00

punchplate-M \$275.00

punchplate-L \$470.00



Economy Guillotine Tool

Comes with 4140 side cut dies
 Top die - 3/4" x 2" x 5-1/2"
 Bottom die - 3/4" x 2" x 2-1/2"
 3/4 or 1" hardy shank
 7-1/2" tall without top die inserted
 (base to top of frame)
 forging area 1-3/4" x 2-3/4"

#bd-guillotine34 3/4" \$165.00
 #bd-guillotine 1 1" \$165.00



Economy Guillotine die blanks

DCF 4140
 3/4" x 2" x 8" plate (+.05)
 Fully machined to fit.
 One piece makes both top and bottom dies
 Use standard 4140 heat treat to harden after shaping
 #eco die blank \$30.00

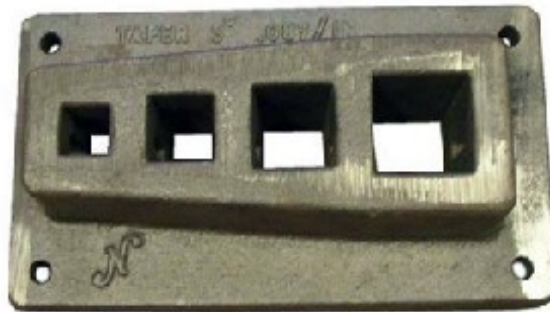


3/8" Fullering Dies
 Approx. 3/4 x 2" dies
 heat treated 4140
 Bottom Die height: 2.5"
 Top Die Height: 5.5"
 #495guil \$60.00

1/4 & 3/8" Tenon die set
 1/4" and 3/8" in one die set
 3/4 x 2" dies
 4140 tool steel
 #470guil \$60.00

Guillotine kit

Dies are Heat Treated 4140
 Comes with: Guillotine tool body with 3/4 or 1" shank
 Side cutter dies , 3/8" Fuller dies and 1/4" and 3/8" Tenon die set
 #Guilkit34 with 3/4" shank \$260.00
 #Guilkit1 with 1" shank \$260.00

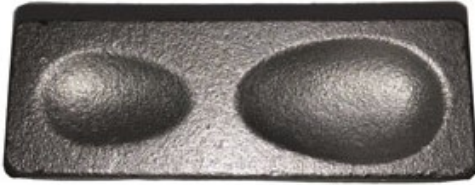


#995 Stake Plate \$95.00

5° Taper on holes
 Hole sizes are 3/4", 1", 1-1/4", and 1-1/2"
 The overall size is 5"x 9-1/2" 13-1/2lb.

ALL PRICING IS SUBJECT TO CHANGE

Please see our website for current pricing, new items, sales and specials!



Spoon Stake
 1 3/4" x 2 3/4" and 1 1/4" x 2"
 1" Shank 2 x 6"
 #spoonstake \$55.00



Cone Stake
 1" Shank 2 x 6"
 #676 \$55.00



Large Radius Stake
 1" Shank 2 x 6"
 #678 \$55.00



Dish-n-Spoon Stake
 Spoon sizes: 1 1/4" x 1 3/4" and 3/4" x 1 1/4"
 Dish diameters 1 3/4", 7/8", 5/8"
 1" Shank 2 x 6"
 #dishnspeen \$55.00



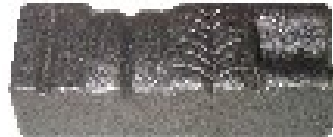
Half Round Stake
 1" Shank 2 x 6"
 1, 3/4, 5/8, 1/2 & 3/8"
 #673 \$55.00



Crown Stake
 1" Shank 2 x 6"
 #680 \$55.00



Bowl Stake
 Three Depressions -
 1-1/4, 1-1/2, 2"
 1" Shank 2 x 6"
 #stake-bowl \$55.00



Leaf Stake
 1" Shank 2 x 6"
 #679 \$55.00



Fuller Stake
 1" Shank 2 x 6"
 Approx 1-1/4, 3/4 & 3/8"
 #677 \$55.00



**Economy Import
 Ball Stakes**
 Drop Forged 4140
 Approx 3" diameter
 Ball stand 2.5" above
 anvil face
\$60.00 each
#522-34 3/4" Shank
#522-1 1" Shank



Multi Radius Stake
 1" Shank 2 x 6"
 1-3/8, 1-3/4 & 2-1/4"
 #674 \$55.00



V Swage Stake
 1" Shank 2 x 6"
 #675 \$55.00



Traditional Hardy
2" wide cut area 4140
\$55.00 Each

- #571-3/4 3/4" shank
- #571-22 22 mm shank
- #571-7/8 7/8 shank
- #571-25 25 mm shank
- #571-1 1" shank



German Hardy
For 1" hardy Hole
1-7/8" Cutting area
574 \$75.00



Economy Side Cut hardy
2" wide cutting area 8650
\$50.00 each

- #BDsidecut-34 3/4" shank
- #BDsidecut-1 1" shank



Hardy Cone
Cast Ductile Iron
1" Shank 15 lbs
11-1/2" Cone Length
4" @ widest point
#729 \$120.00



Anvil Block 3/4" shank
3 x 3" face
\$65.00
#848-3/4 3/4"



Anvil Block 1" shank
2 x 2" face
\$65.00
#848-1 1"



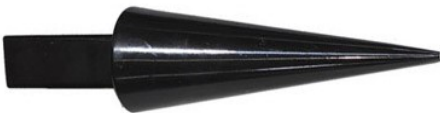
Drawing Anvil Block
Use for drawing, forming & shaping
2 x 2" block, 1.5" radius
4140 heat treated
\$60.00 each
#572-3/4 3/4"
#572-1 1"



Swan Neck Scroll Starter
Scroll Forming hardy tool
Great for starting scrolls and
using as a bridge or saddle

\$50.00 each

- #SWAN1 1" shank
- #SWAN34 3/4" shank
- #PERUNSWAN25 25mm shank



Anvil Horn
2" diameter at widest point,
tapers to approx 3/16"
8.5" tall
#BD-horn34 3/4" \$60.00
#BD-horn1 1" \$60.00



ECONOMY BICKERN
\$50.00 Each
#BD-BICK34 3/4"
#BD-BICK1 1"



ECONOMY ROUND BOTTOM SWAGES

#BD-BTSW-14	1/4"	\$60.00
#BD-BTSW-38	3/8"	\$60.00
#BD-BTSW-12	1/2"	\$60.00
#BD-BTSW-34	3/4"	\$60.00
#BD-BTSW-1	1	\$60.00
#BTSWAGE-SET	All 5	\$250.00

ECONOMY ROUND TOP SWAGES

#BD-TPSW-14	1/4"	\$60.00
#BD-TPSW-38	3/8"	\$60.00
#BD-TPSW-12	1/2"	\$60.00
#BD-TPSW-34	3/4"	\$60.00
#BD-TPSW-1	1"	\$60.00
#TPSWAGE-SET	All 5	\$250.00

**Complete Set of 10
COMPLETE-RNSW-SET \$500.00**



OC Rivet Bucking Blocks

Control your heads while you set your rivets.
Contains head sets for the following rivet shanks :
1/8, 3/16, 1/4, 5/16, and 3/8".

2 different styles available with or without shank

#478noshank	No shank	\$50.00
#478-1	1" shank	\$65.00
#478-3/4	3/4" shank	\$65.00



ECONOMY BOTTOM FULLERS

#BTFL-14	1/4"	\$60.00
#BTFL-38	3/8"	\$60.00
#BTFL-12	1/2"	\$60.00
#BTFL-34	3/4"	\$60.00
#BTFL SET	All 4	\$200.00

ECONOMY TOP FULLERS

#TPFL-14	1/4"	\$60.00
#TPFL-38	3/8"	\$60.00
#TPFL-12	1/2"	\$60.00
#TPFL-34	3/4"	\$60.00
#TPFL SET	All 4	\$200.00

**Complete Set of 8
COMPLETE-FL-SET \$400.00**



CUPPING BLOCKS

This rounding hammer making block is commonly used for cupping faces of rounding hammers.

Hardy tool for forming and shaping bowls, dishes, ladels and many other planishing operations

3" diameter x 1" deep cup heat treated 4140

#cupblock34	3/4" shank	\$60.00
#cupblock1	1" shank	\$60.00



ECONOMY Bending Fork

#BD-EFORK34	3/4" Shank	\$35.00
#BD-EFORK1	1" Shank	\$35.00



**Adjustable Bending Fork
\$65.00 Each**

For use in hardy hole and/or vise.
Mild steel removable
1045 pins w/ multiple pin positions.
All measurements are approximate
2" shank length 3.5" total height

#865-3/4	3/4"
#865-1	1"



Perun Cupping block

Forged in Poland
2.25" x 5/16" deep
Dished area is not machined

May require smoothing for certain uses

#pcup	25mm shank	\$70.00
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KANCA FORGED ANVILS

**** CALL OR ORDER ONLINE FOR DISCOUNTED PRICING.****

MODEL# Lbs	WIDTH OF FACE	LENGTH OF FACE	PRITCHEL HOLE DIAMETER	SQUARE HARDY HOLE	TOTAL LENGTH	TOTAL HEIGHT	BASE	PRICE
Kanca 44 44lb Double Horn	3.15"	11"	20 mm	22 mm	15.35	6.10"	5.50 x 6.50	\$295.00
Kanca 77 77 lbs Double Horn	3.74"	13.25"	20 mm	22 mm	18.70"	7.87"	6.75 x 7.75"	\$385.00
Kanca 110 110 lbs Double Horn	4.33"	15.33"	23 mm	25 mm	21.65"	8.66"	8.25 x 9.75"	\$585.00
Kanca 110 110 lbs Single Horn	4.5"	16"	23 mm	25 mm	21.65"	8.66"	8.25 x 9.75"	\$625.00
Kanca 165 165 lbs Double Horn	4.92"	17.33"	23 mm	25 mm	24.60"	10.43"	9.75 x 10"	\$915.00

Kanca forged anvils are the closest relative to the well known Ridgid-Peddinghaus Anvils that have been the #1 for decades.

Drop forged in Turkey. Very thick forged tool steel Plate. Hardy hole sizes are in millimeters (22mm=0.8661", 25mm=0.9843")

Finish on curved working surfaces of Anvils (Horns) MAY require final finishing and polishing by Master Blacksmith if desired.



PERUN FINE WOODEN ANVIL STANDS

Also called a trunk from Perun, Poland

Steel Banded

Fine deciduous wood plank laminated construction

Medium Tall (LEFT) for anvils up 110 lbs.

12.2 x 12.2 x 23.5

110 lbs w/o packaging

#trunk-med \$800.00

Large (RIGHT) for anvils up 330 lbs.

16 x 16 x 19.6"

162 lbs w/o packaging

#trunk-large \$850.00



DTX ANVILS

MODEL	POUNDS	WIDTH OF FACE	LENGTH OF FACE	PRITCHEL HOLES DIAMETER	SQUARE HARDY HOLE	TOTAL LENGTH	TOTAL HEIGHT	BASE	PRICE
85 kg	180 lbs	3.9"	20.5"	.78"	1"	29.5"	10.6"	9.5 x 13"	\$1575
120 kg	270 lbs	4.5"	23"	.78"	1"	33.85"	11.4"	10.25 x 14"	\$2125
180 kg	396 lbs	5.3"	26.25"	.78 x 1"	1.25"	37.8"	13"	12.4 x 16.9"	\$3195

Anvils are as massive as is practical, because the higher their inertia, the more efficiently they cause the energy of striking tools to be transferred to the work piece. In most cases the anvil is used as a forging tool. Before the advent of modern welding technology, it was a primary tool of metal workers.

Made of 6150 alloy steel with a surface hardness of 56 to 61 HRC. Has great bounce, smooth face and nice edges.



Blacksmiths Depot
Mini Anvil Paper weight
 3.5" x 1.375" x 2" 0.75 lb
 Cast ductile iron
 Add to your mini anvil collection!
#minianvil \$20.00

Interested in Refflinghaus Professional Anvils?
Call us for more information

See more anvils on our website!

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988

Do you have questions about the anvils we sell?
 Call or email us. We are happy to answer your questions.
 www.blacksmithsdepot.com
 (828) 667-8868 or 665-1988

Forgemaster™

- ** Constructed of thick 12 guage (.109) hot rolled premium steel
- ** Heavy Duty welded two piece clamshell construction.
- ** Full 3" heat chamber opening. Heat shield included
- ** Needle valve fuel adjustment insures precise distribution of fuel flow.
- ** Unique slanted base for top mounted door units allows easy and convenient access to heat chamber.
- ** Touch and durable powder coated black and silver "hammered metal" finish.
- ** Fully assembled, ready to use UL listed regulator and pressure gauge.
- ** Convenient spark igniter assembly.
- ** Heavy cast iron burners permanently welded to housing top.
- ** Quick and easy replacement of lining and hearth brick material.
- ** Single Burner Models and Accessories available. Please Inquire

Blacksmith Model 50000 13 x 8 1/2 x 3 **\$900.00**
Double Burner w/ Side Ports and Solid Front Door

Blacksmith Model 50000 (FLOOR MODEL) 13 x 8 1/2 x 3 **\$975.00**
Double Burner w/ Side Ports and Solid Front Door

Other Forgemaster models and accessories available.
Please Inquire

Forge heat deflector
for Forgemaster gas forges with 13" wide chamber
Stainless Steel
#heatshield \$25.00



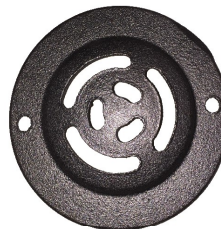
STOCK PHOTO

Rolling Forge \$1895.00
Portable rolling forge with coal bin,
Coal - Coke forge mounted in a steel cart
Cart specs: 24" x 30" x 35" tall 3" lip
12 ga. steel 5" casters

Includes: heavy duty firepot, tuyere, ash dump, air gate,
3" coal blower and all adapters and pipes as shown
*** Call for freight shipping quote ***



Firepot and Tuyere Assembly
12" x 14" x 3-1/2" cast iron Tuyere has 4" inlet
#731 \$525.00
Firepot Only \$395.00 Tuyere Only \$125.00



Tuyere Grate Solid cast iron
5.5" outside diameter 3.75" outlet diameter
4.625 between hole centers (3/8" holes)
Can be installed upside down
#tuyeregrate \$25.00

KALAMAZOO 
INDUSTRIES, INC.

We are dealers for Kalamazoo.
Contact us for Pricing and More Information

www.blacksmithsdepot.com
(828)667-8868 or 665-1988



Color of blower may vary

2" Gas Forge Blower

all aluminum body
 Inlet: - 2" Inside diameter
 internal pressure - 490 pascals (pa)
 millimeter H2O (mmAq) - 49.967
 110 volt 3600 RPM
 Approx. 75 CFM

#blower2 \$100.00

2.5" Gas Forge Blower

all aluminum body
 Inlet: - 2½" Inside diameter
 internal pressure - 680 pascals (pa)
 millimeter H2O (mmAq) - 69.3426
 110 volt 3600 RPM
 Approx. 125 CFM

#blower 2.5 \$125.00



3" COAL Forge Blower

Perfect for a single coal or coke forge

all aluminum body
 Inlet: - 3" Inside diameter
 internal pressure - 767 pascals (pa)
 approx. 3" water column pressure
 3600 RPM Approx. 315 CFM

#blower3-coal 110V \$175.00
#467blower-230V 230V \$200.00

4" Dual Forge Blower.

all aluminum body
 Inlet: - 4" Inside diameter
 internal pressure - 885 pascals (pa)
 millimeter H2O (mmAq) - 90.2473
 110 volt 3600 RPM
 Approx. 350 CFM

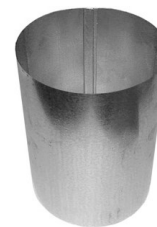
#blower4 \$250.00



ON / Off Switch for Blowers

15 Amp 125V 3 prong
 Grounded Switch Tap
 On/Off Button Ivory

\$8.25 each



Pipe Extender \$6.50

#extender4 4"



Reducer \$11.00

#REDUCER 4"-3"



Flexible Forge Ducting

Semi-rigid aluminum pipe.

#PIPE3 3" Extends to 8' \$18.50
#PIPE4 4" Extends to 2' \$9.00



Aluminum Forge Airgates

gate-2 2" \$15.00
 #659 3" \$18.00
 #665 4" \$17.00



Clamps

\$2.00 Each

#CLAMP3 3"
#CLAMP4 4"



Pipe connectors \$3.00 Each

#CONNECT3 3"
#CONNECT4 4"

DIY Forge Set 3" \$625.00
 Includes: 1 each Firepot Set Blower 3", 3" Air Gate,
 4" Ducting 3" Connector Reducer,
 3" Clamp, 4" Clamp

KANCA VISES

**** CALL OR ORDER ONLINE FOR DISCOUNTED PRICING.****



KANCA POST LEG VISES

125 mm (4.9" Jaws) 41" Tall. 30" to mount
#legvise5 \$385.00

150 mm (6" Jaws) 41" Tall. 30" to mount
#726 \$475.00



KANCA ANVILLO
 Turkish drop forged Anvil/visse combo.
\$245.00

	mm	Inches
JAW WIDTH	125	4.92
JAW OPENING	100	3.93
JAW DEPTH	73.5	2.89
TOTAL HEIGHT	138.5	5.45
TOTAL LENGTH	450	17.71
ANVIL FACE	140 X 160	5.51 X 6.30
HARDY HOLE	25	25 mm
TOTAL WEIGHT	17 KG	37LB 76 OZ



PERUN Post Vise
 6.7" wide jaws 1.2" solid square leg
 39" tall 100 lbs
#vise170 \$1100.00



KANCA Fortissimo Plumber Vise

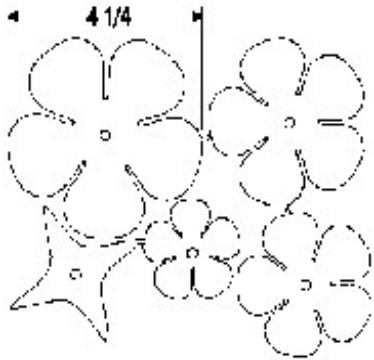
- #forti100 100mm \$185.00
- #forti125 125mm \$240.00
- #forti150 150mm \$300.00
- #forti200 200mm \$445.00

ALL PRICES ARE SUBJECT TO CHANGE

www.blacksmithsdepot.com
 (828) 667-8868 or 665-1988



Vise soft jaws
 Designed to fit a 6" vise
 Made from 1/8" thick
 5052 aluminum
 1 pair for both jaws
#softjaws: \$25.00



Rose Kit Laser Cut Rose Petal Blanks
18 gauge mild Steel
#667 \$11.00 each
25 or more \$10.00 each



Candle Cups \$2.25 Each
50-249 \$2.15 Each
250 or more \$2.00 Each



Drip Pans
7/32" hole in Center
#840 2-3/8 20 Gauge \$2.00 each
#651 3 3/8" 18 Gauge \$2.75 each



Railroad Spikes Sold in packs of 6
#RRSPIKE MEDIUM CARBON 5/8" x 6"
6 each \$2.00 each
24-99 \$1.75 each
100 or more \$1.50 each
#RRSPIKE HIGH CARBON 5/8" x 6"
6 each \$2.25 each
24-99 \$2.00 each
100 or more \$1.75 each
#SPIKEMINI 3/8 x 3-1/2"
6 each \$3.25 each
12 or more \$3.00 each



Lily Blank
(Finished flowers shown)
3 petals per blank
7.5" Diameter 18 gauge
sold in pairs to make a
6 petal flower
Lily \$8.00 Each



Pinecone Kits
Make your own pinecone using this
kit and a 1/4" piece of round stock
9 piece kit 14 gauge steel
#pk-sm \$17.00
11 piece kit 10 gauge steel
pk-lg \$21.00



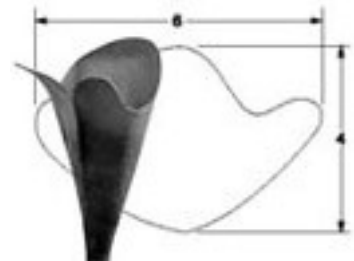
Flower Blank
(Finished Flower Shown)
3.25" Diameter
11 Gauge
flower
\$6.00 Each



Shovel Blades
6-3/4 x 4-1/2", 16 ga
#613 Steel
1 - 5 \$10.00 each
6 - 23 \$9.50 each
24 and up \$9.00 each



Sunflower Kit
Laser Cut 18 gauge mild Steel
Add your own forged stem!
Set includes 2 Sunflower blanks
#sunflowerkit \$10.00



Tulip Blanks
Material is 18 ga. mild steel
#853 Small 6" x 4" \$5.00 each
#874 Large 7.5" x 5" \$6.00 each



Cow Bell Blank
14 gauge steel
approximate finished size
2.5" wide x 3.5" high
281 Cow Bell Blank: \$7.00



Jingle Bell Blanks
14 gauge steel . 1/8" center hole for hanger
Small blank 3.5" approx. finished diameter is 1.5"
Large blank 4.5" approx. finished diameter is 2.25"
#283 Small #282 Large
\$5.00 each 2 or more \$4.50 each
Jingle Set - 1 Small and 1 Large \$9.00

Blade Stock *All 48" lengths are cut in half when shipped*

TYPE	LENGTH	SIZE	PRICE
1084 High Carbon	1/8 x 1"	12"	\$9.00
1084 High Carbon	1/8 x 1"	18"	\$12.00
1084 High Carbon	1/8 x 1"	48"	\$30.00
1084 High Carbon	3/16 x 1"	12"	\$10.00
1084 High Carbon	3/16 x 1"	18"	\$15.00
1084 High Carbon	3/16 x 1"	48"	\$35.00
1084 High Carbon	3/16 x 1.5"	12"	\$16.00
1084 High Carbon	3/16 x 1.5"	18"	\$20.00
1084 High Carbon	3/16 x 1.5"	48"	\$45.00
1084 High Carbon	3/16 x 2"	12"	\$18.00
1084 High Carbon	3/16 x 2"	18"	\$24.00
1084 High Carbon	3/16 x 2"	48"	\$55.00
1084 High Carbon	1/4 x 1.5"	12"	\$20.00
1084 High Carbon	1/4 x 1.5"	18"	\$25.00
1084 High Carbon	1/4 x 1.5"	48"	\$55.00
1084 High Carbon	1/4 x 2"	12"	\$22.00
1084 High Carbon	1/4 x 2"	18"	\$28.00
1084 High Carbon	1/4 x 2"	48"	\$60.00
1095 High Carbon	1/8 x 1"	12"	\$10.00
1095 High Carbon	1/8 x 1"	18"	\$12.00
1095 High Carbon	1/8 x 1"	48"	\$30.00
1095 High Carbon	1/8 x 1.5"	12"	\$12.00
1095 High Carbon	1/8 x 1.5"	18"	\$14.00
1095 High Carbon	1/8 x 1.5"	48"	\$35.00
1095 High Carbon	3/16 x 1.25"	18"	\$12.00
1095 High Carbon	3/16 x 1.5"	12"	\$14.00
1095 High Carbon	3/16 x 1.5"	18"	\$18.00
1095 High Carbon	3/16 x 1.5"	48"	\$45.00
1095 High Carbon	3/16 x 2"	12"	\$15.00
1095 High Carbon	3/16 x 2"	18"	\$22.00
1095 High Carbon	3/16 x 2"	48"	\$60.00
1095 High Carbon	1/4 x 1"	12"	\$12.00
1095 High Carbon	1/4 x 1"	18"	\$18.00
1095 High Carbon	1/4 x 1"	48"	\$45.00
1095 High Carbon	1/4 x 1.25"	12"	\$15.00
1095 High Carbon	1/4 x 1.25"	18"	\$20.00
1095 High Carbon	1/4 x 1.25"	48"	\$52.00
1095 High Carbon	1/4 x 1.5"	12"	\$18.00
1095 High Carbon	1/4 x 1.5"	18"	\$22.00
1095 High Carbon	1/4 x 1.5"	48"	\$55.00
1095 High Carbon	1/4 x 2"	12"	\$18.00
1095 High Carbon	1/4 x 2"	18"	\$27.00
1095 High Carbon	1/4 x 2"	48"	\$68.00
15n20 High Nickel Alloy	.065 x 2	18"	\$15.00
15n20 High Nickel Alloy	1/8 x 1"	12"	\$10.00
15n20 High Nickel Alloy	1/8 x 1"	18"	\$14.00
15n20 High Nickel Alloy	1/8 x 1"	48"	\$35.00
15n20 High Nickel Alloy	1/8 x 1.5"	12"	\$14.00
15n20 High Nickel Alloy	1/8 x 1.5"	18"	\$18.00
15n20 High Nickel Alloy	1/8 x 1.5"	48"	\$40.00
15n20 High Nickel Alloy	1/8 x 2"	12"	\$16.00
15n20 High Nickel Alloy	1/8 x 2"	18"	\$22.00
15n20 High Nickel Alloy	1/8 x 2"	48"	\$50.00

TYPE	LENGTH	SIZE	PRICE
1075 High Carbon	3/16 x 1.25"	18"	\$10.00
1075 High Carbon	3/16 x 1.5"	18"	\$10.00
1075 High Carbon	3/16 x 2"	12"	\$16.00
1075 High Carbon	3/16 x 2"	18"	\$25.00
1075 High Carbon	3/16 x 2"	48"	\$60.00
5160 High Carbon	1/4 x 1.5"	18"	\$17.00
52100	1/4 x 2"	12"	\$20.00
52100	1/4 x 2"	18"	\$30.00
52100	1/4 x 2"	48"	\$72.00
80CRV2 High Carbon	3/16 x 1.5"	12"	\$14.00
80CRV2 High Carbon	3/16 x 1.5"	18"	\$20.00
80CRV2 High Carbon	3/16 x 1.5"	48"	\$50.00
80CRV2 High Carbon	3/16 x 2"	12"	\$16.00
80CRV2 High Carbon	3/16 x 2"	18"	\$22.00
80CRV2 High Carbon	3/16 x 2"	48"	\$60.00
80CRV2 High Carbon	1/4 x 1.5"	12"	\$14.00
80CRV2 High Carbon	1/4 x 1.5"	18"	\$20.00
80CRV2 High Carbon	1/4 x 1.5"	48"	\$60.00
80CRV2 High Carbon	1/4 x 2"	12"	\$20.00
80CRV2 High Carbon	1/4 x 2"	18"	\$25.00
80CRV2 High Carbon	1/4 x 2"	48"	\$72.00
1084 Powdered Steel	5 lbs		\$36.00
1095 Powdered Steel	5 Lbs		\$40.00
Powdered Nickel	1 lb		\$16.00
Powdered Nickel	5 lbs		\$50.00

S7 Punch Stock 12" Length Round

#S7 - 1/4"	\$12.00	#S7 - 3/8"	\$8.00	#S7 - 1/2"	\$9.00
#S7 - 5/8"	\$10.00	#S7 - 3/4"	\$15.00	#S7 - 1"	\$18.00
#S7 - 1-1/4"	\$25.00	Set of all 7 #S7 stockset \$80.00			

14"Crafters Rasp (Not shown)#crafrasp \$12.00
1/2 Round 1045 Medium Carbon Steel for tongs 24" \$7.50

General purpose mild Steel 1018 steel 24" Length
Buy 6 or more of each get 15% off

SKU	SIZE	PRICE EACH
#stk-1/8round	1/8" Round	\$2.50
#stk-3/16round	3/16" Round	\$2.50
#stk-1/4round	1/4" Round	\$3.25
#stk-5/16round	5/16 Round	\$2.75
#stk-3/8round	3/8 Round	\$4.00
#stk-1/2round	1/2 Round	\$5.25
#stk-5/8round	5/8 Round	\$10.00
#stk-3/4round	3/4 Round	\$14.00
#stk-1round	1" Round	\$22.00
#stk1/8square	1/8" Square	\$2.00
#stk3/16square	3/16" Square	\$2.50
#stk1/4square	1/4" Square	\$4.00
#stk5/16square	5/16" Square	\$5.00
#stk3/8square	3/8 Square	\$6.00
#stk1/2square	1/2 Square	\$11.00
#stk5/8square	5/8 Square	\$11.00
#stk3/4square	3/4 Square	\$19.00
#stk7/8square	7/8 Square	\$27.00
#stk1square	1" Square	\$30.00
#stk25mm	25mm Square	\$105.00

KNIFE HANDLE MATERIALS

G10- FR4 Glass Epoxy

Glass-reinforced epoxy laminate material. FR-4 is a composite material composed of woven fiberglass cloth with an epoxy resin binder that is flame resistant

SKU #	COLOR	SIZE	PRICE (pair)
#G10-Black	BLACK	1/4" x 2" x 6"	\$8.00
#G10-Blue	BLUE	1/4" x 2" x 6"	\$8.00
#G10-Red	RED	1/4" x 2" x 6"	\$15.00
#G10-Orange	ORANGE	1/4" x 2" x 6"	\$8.00
#G10-Gray	GRAY	1/4" x 2" x 6"	\$8.00
#G10-Lime	LIME ACID GREEN	1/4" x 2" x 6"	\$8.00
#G10-White	WHITE	1/4" x 2" x 6"	\$8.00
#G10-Blue/Red	BLUE/RED	1/4" x 2" x 6"	\$8.00
#G10-Blk/Orange	BLACK/ORANGE	1/4" x 2" x 6"	\$8.00
#G10-Blk/Blue	BLACK/BLUE	3/8" x 2" x 6"	\$18.00
#G10-Blk/Red	BLACK/RED	1/4" x 2" x 6"	\$15.00
#G10-Blk-Neon	BLACK/GREEN	1/4" x 2" x 6"	\$15.00
#G10-Black38	BLACK	3/8" x 1.75" x 5.75"	\$10.00

MICARTA

A composite of canvas or paper in a thermosetting plastic

SKU #	COLOR & TYPE	SIZE	PRICE (pair)
#Mic-Blackpaper-18	Black Paper	1/8"	\$7.00
#Mic-Blackpaper-14	Black Paper	1/4"	\$7.00
#Mic-Blackpaper-38	Black Paper	3/8"	\$8.00
#Mic-Blackcan-18	Black Canvas	1/8"	\$7.00
#Mic-Blackcan-14	Black Canvas	1/4"	\$7.00
#Mic-Blackcan-38	Black Canvas	3/8"	\$8.00
#Mic-Browncan-14	Brown Canvas	1/4"	\$10.00
#Mic-Browncan-38	Brown Canvas	3/8"	\$12.00
#Mic-OliveCan-14	Olive Green Canvas	1/4"	\$12.00
#Mic-OliveCan-38	Olive Green Canvas	3/8"	\$22.00
#Mic-RedCan-14	Red Canvas	1/4"	\$12.00
#Mic-RedCan-14	Red Canvas	3/8"	\$12.00

CAMEL BONE

SKU #	COLOR & STYLE	SIZE	PRICE (pair)
cam-nat	Natural Flat - white/natural	3/16 x 1.5 x 5"	\$20.00
camel-smooth-rt	Smooth Round Top - white/natural	3/16 x 1.5 x 4.5"	\$20.00
cam-nat-imp	Impala Jigged - natura;	1.5 x 5"	\$20.00
cam-blk-imp	Impala Jigged - Black	1.5 x 5"	\$20.00
cam-blk-jig	Jigged - Black	1.5 x 5"	\$20.00
cam-red-jig	Jigged - Red	1.5 x 5"	\$20.00
cam-blk-jig	Jigged - Blood Red	1.5 x 5"	\$20.00
cam-blu-jig	Jigged - Blue	1.5 x 5"	\$20.00
cam-grn-jig	Jigged - Green	1.5 x 5"	\$20.00
cam-pur-jig	Jigged - Purple	1.5 x 5"	\$20.00
cam-pur/wht-jig	Jigged - Purple & White	1.5 x 5"	\$20.00

Juma® Scales \$35.00 to \$38.00 per pair
High quality, modern processing material for production of componets and art objects.

It is a collection of various minerals embedded in resin.

Carbon Juma® Scales Juma® Gem Scales
Snake Juma® Scales Dragon Juma® Scales

Kirinite™ Scales \$25.00 - \$30.00 per Pair

Versatile, innovative acrylic sheet material that is bringing new excitement to an ever-increasing variety of products. Comes in a wide array of alluring colors and patterns great for making handles.

Raffir® Stabilized Spalted Beech \$40.00

Raffir® Stabilized Burl \$50.00

High quality brand of stabilized wood. Handle blocks are 4.75" x 1.5" x 1"

Tony Malaysian Stabilized Wood Scales

Approx. 4.5 x 1.5 x .1875"

#woodscales-tm \$20.00 Pair

Multiple colors and styles available
Our stock on knife scales changes daily.
Please see our website
for pictures and more information

Knife Guard/Bolster Stock 12" Length

303 Stainless Steel

#guard14-stl 1/4 x 1 \$18.00
#guard38-stl 3/8 x 1" \$26.00

360 Brass

#guard14-brs 1/4 x 1 \$28.00
#guard38-brs 3/8 x 1" \$28.00

Pin Stock 12" Length

303 Stainless Steel

#303ss-1/8 1/8" \$1.50
#303ss-3/16 3/16" \$1.50
#303ss-1/4 1/4" \$3.50

360 Brass

#360brs-1/8 1/8" \$2.00
#360brs-3/16 3/16" \$5.00
#360brs-1/4 1/4" \$5.00

G10 Liner Sheets

0.062" thick 6" x 12"

\$8.00 Each

#G10-Blue Liner Blue
#G10-Liner-TrBL True Blue
#G10-Black Liner Black
#G10-Liner-Lred Light Red
#G10-Liner-OD OD Green
#G10-Liner-Purple Purple
#G10-Liner-white White
#G10-Liner-Gray Grey

260 Brass Liner

0.062" thick 2" x 6"

#liner-brs \$15.00 Per Pair

Corby Bolts Sold in packs of 10 Stainless Steel

corby-14x1-ss 1/4" \$10.00
corby-516x1-ss 5/16" \$10.00

Brass

corby-14x1-brs 1/4" \$10.00
corby-516x1-brs 5/16" \$10.00

Assorted pack of 20 - 5 of each
corby-assort \$20.00



Forged Finish Paste Wax	#FF wax-4 4 oz	\$22.00
Forged Finish Paste Wax	#FF wax-8 8 oz	\$36.00
Boston Polish Paste Wax	#bostonwax 16 oz	\$28.00
Renaissance Wax	#695 65ml (2.25 FL oz)	\$20.00
Black Stove Polish	#STV polish 6 oz jar	\$9.00
Bees Wax Block	#858wax 1 lb	\$18.00
Original Bees Wax Polish	#839wax 17 oz. Aerosol	\$12.00



GFLEX

A toughened, versatile, liquid epoxy for permanent waterproof bonding of fiberglass, ceramics, metals, plastics, damp and difficult-to-bond woods. It is ideal for bonding dissimilar materials.

Kits includes:

4 oz. resin and 4 oz. hardener
45 minutes of working time at 72°F.
It reaches an initial cure in 7 to 10 hrs and full cure in 24 hrs.
#gflex-8 \$36.00

Satanite Refractory Mortar

Bring out temper lines in your blades!
Use this as claycoating to bring them out.
Often used to seal gas forge insulation prior to use of ITC-100 .
5 lb. #SATAN-5 \$20.00



GOJO® Cherry Gel Pumice Hand Cleaner 10 fl oz \$8.00
Metalworkers Nail Brush \$5.00

BLACKSMITHING COAL 50 pound Bags
Metallurgical grade bituminous -15,500 BTU
Cokes dry - low clinker - low ash - low sulfur
#coal-nut Nut Coal (silver dollar) \$35.00

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Metallurgical Grade Bituminous 13,250 BTU
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COKE 50 pound Bags
Premium Metallurgical Grade Bituminous 15000 BTU
#660coke \$38.00

Full Pallet Discounts available.

Soapstone

Holders come with 1 piece of soapstone			
Flat Soapstone Holder	#837	\$4.00	
Soapstone Flat 6 Pack	#834a	\$2.00	
Soapstone Flat - Box of 144	#834b	\$45.00	
Round Soapstone Holder	#838	\$4.00	
Soapstone Round 6 Pack	#835a	\$2.00	
Soapstone Round - Box of 144	#835b	\$40.00	

Silver Pencils and Markers

Marks will not wipe off. Holders include pocket clip
Silver marks can be seen on hot steel.

Silver Streak has sharpener in cap

Silver Pencils	1 Each	#BDPENCIL	\$0.60
Silver Pencils	24-143		\$0.55
Silver Pencils	144+		\$0.45

Redriter Pencils	1 Each	#rriter	\$1.00
Redriter Pencils 12 or more	Each		\$0.92
Silver Streak Holder -Round with 1 lead		#828	\$14.00
Silver Streak Lead Refill - Round - 6 pack		#831	\$10.00

Ferric Chloride - Damascus Etchant

Metal etching solution for knives
#FC-500 500 ml (16.9 fl.oz.) \$24.00
#FeCL4 4 oz Powder \$15.00



#depotflux Depot Welding Flux	1 lb can	\$22.00
#IMF Iron Mountain Flux - Has Iron Filings	16 oz	\$30.00
#WMF White Mountain Flux	16 oz	\$27.00
#616 EZ Weld - Has Iron Filings	1 lb can	\$24.00
#617 EZ Weld - Has Iron Filings	5 lb can	\$95.00
#656 Forge Borax For use in Gas or Coal Forges	1 lb can	\$24.00
#646 Cresnet Weld Same as EZ weld but no Iron filings Easy Cleanup !!	1 lb can	\$18.00
#647 Stable Weld For use in Gas or Coal Forges	1 lb can	\$24.00
#950 Cherry Red Case Hardening Compound	1 lb can	\$38.00
#689 PBC Anti Scaling Compound	1 lb can	\$38.00
#372 Boric Acid	1 lb can	\$16.00

SAF-T-EZE®

Anti-Seize compounds Brush Top Can and Spray
SAF-T-EZE® Anti-Seize compounds do not cake or coke.
Particles present will not evaporate at extreme temperatures and their heat resistant properties prevent carbon fusion and seizure to temperatures to 2600°F

#868 Nickel SAF-T- EZE	16 oz can	\$45.00
#NICS PRAY	12 oz can	\$35.00 (2600°F)
Aircraft Grade #ASAG	16 oz can	\$45.00



Block Brush
1.25 inch heavy flat wire bristles
7.75 x 2.5 inch wood block
#693 \$16.00



Stainless Steel Brush
3 x 19 Rows Brush Length 6"
Block Length 13-3/4" x 1" Trim Length 1"
#684a \$10.00

Brass Platers Brush
4 Wire Rows - Brush Length 5-1/2"
Block Length 13 x 1-1/8" Trim Length - 1"
#698 \$12.00



Mini Brass Brushes
#628 Brass \$3.50 Each
3 x 7 wire rows
1.5" Length, Block 7.5 x .5, 1/2" Trim Length



Block Brush
Jumbo size w/ Hardwood handle
1.25 inch heavy flat wire bristles
9.25 x 3.75 inch wood block
#694 \$28.00



Fireplace Brushes!
Add your own ironwork to this
for a unique piece.

#261 \$18.00
10 or more \$17.00 each

Mini Stainless Brush
#629 Mini Stainless \$3.25 Each
3 x 7 wire rows
1.5" Length, Block 7.5 x .5, 1/2" Trim Length

SANDING BELT	SKU	SIZE	MATERIAL	GRIT	PRICE
Norton Bluefire	1x42 belt-80	1"x 42"	Alumina Zirconia	80	\$6.00
Norton Bluefire	1x42 belt-220	1"x 42"	Alumina Zirconia	220	\$6.00
Norton Bluefire	2x48belt-36	2"x 48"	Alumina Zirconia	36	\$8.00
Norton Bluefire	2x48belt-80	2"x 48"	Alumina Zirconia	80	\$8.00
Norton Bluefire	2x48belt-120	2"x 48"	Alumina Zirconia	120	\$8.00
Norton Bluefire	2x48belt-220	2" x 48"	Alumina Zirconia	220	\$8.00
Norton Bluefire	2x72-36	2"x72"	Alumina Zirconia	36	\$12.00
Norton Bluefire	2x72-80	2"x72"	Alumina Zirconia	80	\$8.00
Norton Bluefire	2x72-120	2"x72"	Alumina Zirconia	120	\$10.00
Norton Bluefire	2x72-220	2"x72"	Alumina Zirconia	220	\$10.00
Norton Norax	2x72-320	2"x72"	Aluminum Oxide	320	\$15.00
Norton Norax	2x72-600	2"x72"	Aluminum Oxide	600	\$18.00
Norton Norax	2x72-800	2"x72"	Aluminum Oxide	800	\$15.00
Norton Norax	2x72-1200	2"x72"	Aluminum Oxide	1200	\$15.00
Norton Norax	2x72-3000	2"x72"	Aluminum Oxide	3000	\$15.00
Leather Honing - Stropping belt	Honing	2"x 72"			\$85.00
Scotch Brite™ Belt	Scotch	2"x72"			\$75.00



Acid Brush Tin handle, Horse Hair
5/ 16" Dia. 6" Length 3/4" Trim
#875 6 for \$2.00



Chop Saw Blades
A24R Resin Bonded & Reinforced
Metal cutting abrasive wheels
9WHEEL \$3.00
9" x 1/8" 3/4" arbor hole

SANDING SHEETS	SKU	SIZE	MATERIAL	GRIT	PRICE
Norton Black Ice	sheet-400	9" x 11"	Aluminum Oxide	400	\$7.50 for 5
Norton Black Ice	sheet-600	9" x 11"	Aluminum Oxide	600	\$7.50 for 5
Norton Black Ice	sheet-800	9" x 11"	Aluminum Oxide	800	\$7.50 for 5
Norton Black Ice	sheet-1000	9" x 11"	Silicon Carbide	1000	\$7.50 for 5
Norton Black Ice	sheet-1200	9" x 11"	Silicon Carbide	1200	\$7.50 for 5
Norton Black Ice	sheet-1500	9" x 11"	Silicon Carbide	1500	\$7.50 for 5
Norton Black Ice	sheet-2000	9" x 11"	Silicon Carbide	2000	\$7.50 for 5
Norton Black Ice	sheet-2500	9" x 11"	Silicon Carbide	2500	\$7.50 for 5

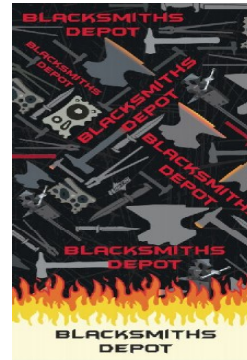
4-1/2" Side Grinder Wheels
\$1.50 Each

Tap Cut Premium Reinforced
angle / side grinder wheels
4-1/2" x 1/4" thick x 7/8" arbor
SIDEWHEEL

3" Cutoff Wheels
\$1.00 Each

A46T cutoff wheels
3" x 1/16" thick x 3/8" arbor
#DIEWHEEL

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American Pride	COLOR	PRICE	Blacksmith Depot	COLOR	PRICE	Jolly Roger / Hats	COLOR	PRICE
Small Short Sleeve	Dark Grey	\$20.00	Med. Short Sleeve	Grey	\$25.00	Small Short Sleeve	Bright Blue	\$20.00
Med. Short Sleeve	Dark Grey	\$25.00	Large Short Sleeve	Grey	\$25.00	Med. Short Sleeve	Bright Blue	\$20.00
Large Short Sleeve	Dark Grey	\$25.00	XL Short Sleeve	Grey	\$25.00	Large Short Sleeve	Bright Blue	\$20.00
XL Short Sleeve	Dark Grey	\$25.00	2XL Short Sleeve	Grey	\$25.00	XL Short Sleeve	Bright Blue	\$20.00
2XL Short Sleeve	Dark Grey	\$25.00	Med. Short Sleeve	Dark Blue	\$25.00	2XL Short Sleeve	Bright Blue	\$25.00
3XL Short Sleeve	Dark Grey	\$30.00	Large Short Sleeve	Dark Blue	\$25.00	Large Hoodie	Bright Blue	\$35.00
Large Long Sleeve	Dark Grey	\$25.00	XL Short Sleeve	Dark Blue	\$25.00	XL Hoodie	Bright Blue	\$35.00
XL Long Sleeve	Dark Grey	\$25.00	2XL Short Sleeve	Dark Blue	\$25.00	NEW! Depot Patch Hat	Grey/Black	\$20.00
Large Zip Hoodie	Dark Grey	\$40.00	Large Long Sleeve	Dark Blue	\$25.00	Depot Ball Cap	Blue Flame	\$8.00
XL Zip Hoodie	Dark Grey	\$40.00	XL Long Sleeve	Dark Blue	\$25.00	BD HooRag	Multi	\$5.00



Gold Band Bib Apron:
 Chrome Tanned Heat-resistant Leather
 Kevlar Sewn thread
 Steel Rivets at Stress points
 Heavy Duty Snap Fasteners
 Pencil Pocket
#854Gold GOLD \$35.00



Reusable earplugs
 with cord
 # 737a \$1.50

(35)

GOOD
Sodium Flare &UV Glasses
 #697 \$75.00

Sodium Flare &UV Clip Ons
 #SF-Clipons \$80.00

BETTER
Boroview Safety Glasses - 3.0
 IR, UV & Sodium Flare
 # boro3 \$95.00

BETTER +
Boroview Safety Glasses - 5.0
 IR, UV & Sodium Flare (darker)
 # boro5 \$100.00

BEST
Didymium Furnace Safety Glasses
 Considered to be the best of the best for hot metalworking, but have glass lenses that are more susceptible to scratches.
 #697didy \$110.00

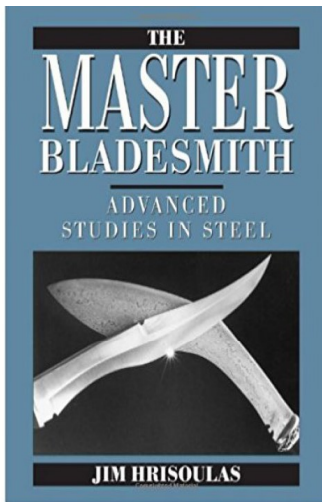
Dura Spec Protective Eyeglasses
 #736 Clear \$3.00
Polycarbonate Safety Glasses #PSG \$12.00

See website for more pictures



Mens Jersey Brown Cuff Pair	Kevlar	#602	\$28.00
Mens Jersey Brown Cuff Left Only	Kevlar	#603	\$20.00
Ladies Jersey Brown Cuff Pair	Kevlar	#602	\$28.00
Ladies Jersey Brown Cuff Left Only	Kevlar	#600	\$20.00
Mens Jersey w/ 4" Long Cuff Pair	Kevlar	#683	\$30.00
Seamless Machine Knit Reversible Pair	Kevlar	#606	\$12.00
Goatskin Tig Welding(Cowhide Cuff) Pair	Goatskin	#tiglove	\$30.00
Welding Gloves Pair	Cowhide Leather	#weldglove	\$25.00
Cut Resistant Poly Coated Gloves Pair	Polyurethane coated	#cutglove	\$9.00
Blacksmith Workgloves Large Pair	Kevlar	#kevlarworkl	\$25.00
Blacksmith Workgloves XL Pair	Kevlar	#kevlarworkXL	\$25.00

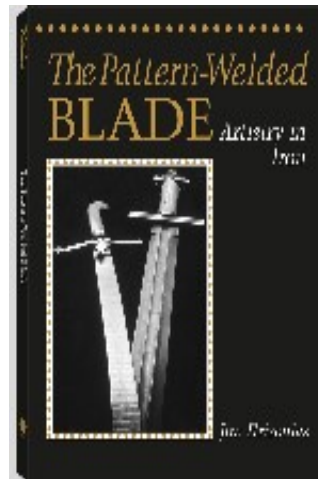
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**The Master Bladesmith
Advanced Studies in Steel
by Jim Hrisoulas**

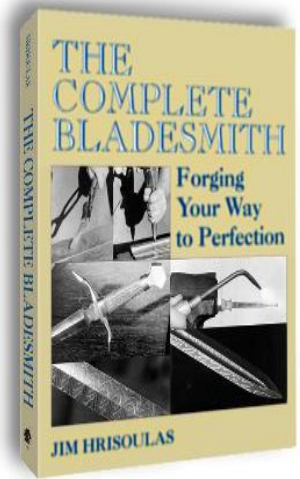
This advanced study of steel reveals forging secrets that for centuries have been protected by guilds. Never-before-seen instructions, diagrams and photos explain the tricks behind using Japanese mokume gane, differential heat treating, power hammers, and other techniques to make kukris, wavy blades, spears and swords that bear the master's mark.

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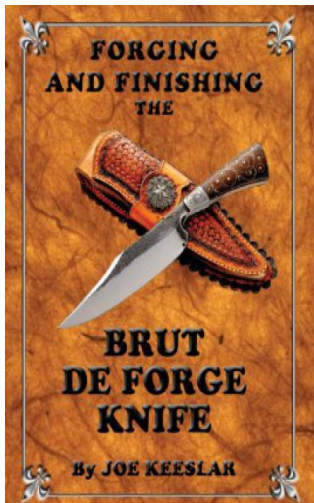
**The Pattern-Welded blade "Artistry in Iron"
by Jim Hrisoulas**

From the billet to final assembly of completed blade.
120 pages Softcover **#BK-PWB \$27.00**



**The Complete Bladesmith:
Forging Your Way to Perfection
by Jim Hrisoulas**

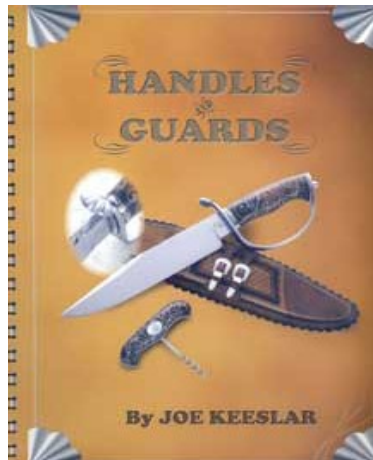
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**Forging and Finishing the Brut De Forge Knife
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Simple and straight forward procedure for making a knife.

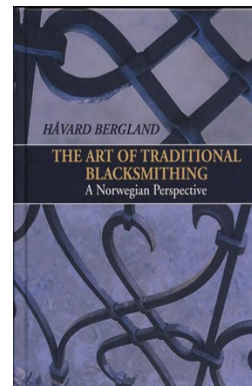
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**Handles and Guards
by Joe Keeslar, ABS Mastersmith.**

Instructions for making, fitting & finishing handles & guards for fixed blade knives. Includes design, materials, jigs and tools.

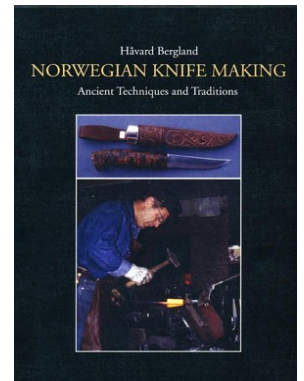
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Enjoy the creativity of Blacksmithing in this wonderful book with more than 400 color photos and 700 sketches.

Book ATB \$65.00



**Norwegian Knife Making -
Ancient Techniques and Traditions
by Havard Bergland**

225 pages of pictures, drawings and text.
Hard Cover

Book NKM \$65.00

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NORSET \$120.00**

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**Secrets of the Forge
The Blacksmiths Project Book
Both by Antonello Rizzo**

“Secrets of the Forge” contains 48 different projects for beginning and intermediate level blacksmiths. It begins with basic smithing jobs such as twisting bars and making spearhead shapes and scrolls.

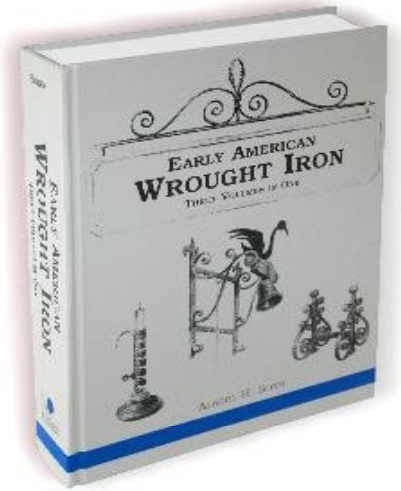
It is a large 250-page hardcover book which measures 9-½-inches x 11-¼-inches.

#book-secrets \$45.00

There are twenty projects from various (mostly European) smiths presented with 900 quality color photographs. Many of the projects are contemporary art sculptures. Each project is documented with photos of key steps including which tools are used and how they are used. The book is a 248 page hardcover.

#book-projects \$50.00

GET BOTH! #secretset \$90.00



Early American Wrought Iron by Albert Sonn
The Ultimate Old House Coffee Table Book
The Bible of Colonial Hardware

Over 3000 very fine drawings and sketches of different pieces. Includes many histories of the buildings the pieces were on. Albert Sonn, draftsman and artist, spent 8 years traveling and sketching items for this book

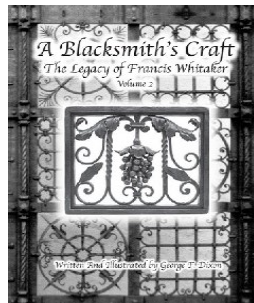
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3000+ sketches of wrought iron hardware Almost 2” thick

Full 8.5” x 11” semi-gloss pages

Totally redone with sharper images in 2007

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The Legacy of Francis Whitaker - Volume 1**

Written and Illustrated by George F. Dixon

A compendium of processes, tools, patterns and tips.

For blacksmiths of all levels to preserve techniques and processes essential for the mastery of traditional blacksmithing.

The publisher will also give a portion of the profits from this book to The Francis Whitaker Blacksmith's Educational Foundation.

Volume one covers blacksmithing from tools to basic processes though joinery, drawing and design to hardware and architectural iron work (Rails & Gates)

Hardcover

128 pages with 750+ Illustrations

#691-craft1 \$35.00

A Blacksmith's Craft

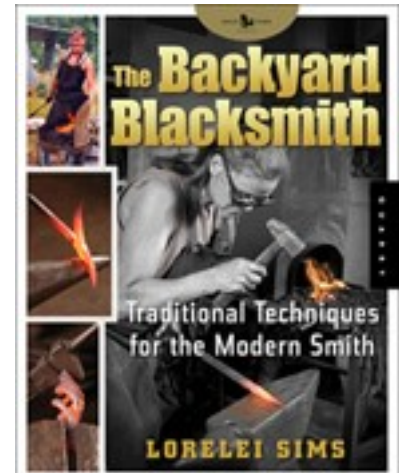
The Legacy of Francis Whitaker - Volume 2

Written and Illustrated by George F. Dixon

Hardcover

128 pages with 750+ Illustrations

#691-craft2 \$40.00

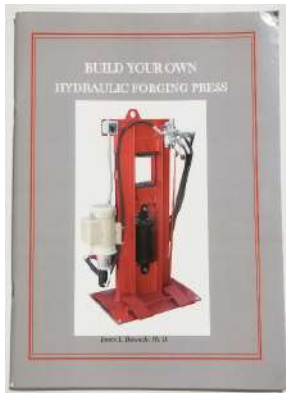


The Backyard Blacksmith by Lorelei Sims

The Backyard Blacksmith shows you how -- with some patience and a working knowledge of metals, basic tools, and techniques -- blacksmithing can be easy to learn, and a rewarding hobby. Through instructions and illustrations, readers will learn to make simple tools and useful items, such as nails, hinges, and handles, and also an interesting mix of artful projects, such letter openers, door knockers and botanical ornaments.

#880 \$25.00

www.blacksmithsdepot.com
(828) 667-8868 or 665-1988

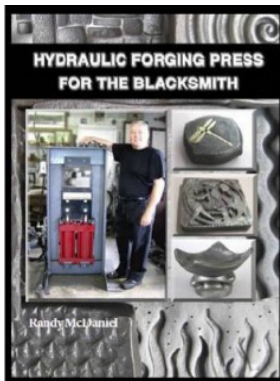


**Build Your Own Hydraulic Forging Press
By Jim Batson**

This book and drawings are designed to help you build your own 24 ton Hydraulic Forging Press. A two horsepower 220 volt single phase motor running at 1725 RPM powers a 5.5 gallon per minute "Hi-Lo" hydraulic pump.

Ram force of 24 tons is applied by a 5" diameter double acting hydraulic cylinder at 2500 psi pressure. The movement of the ram die is controlled by a 4 way, 3 position hydraulic valve. The length of the ram stroke is 8". The maximum speed of the ram is 1.1 inches per second. The ram speed can be doubled by using a 5 horsepower electric motor running at 3600 RPM. A section is included which will enable you to alter a Log Splitter for use as a Forging Press

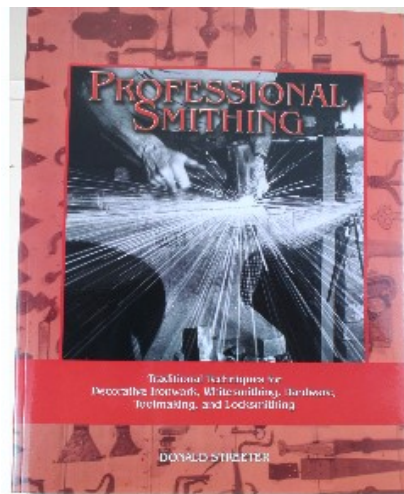
Soft cover copywrite 1994
Pages: 46 Illustrations: 35
#batson press \$30.00



**Hydraulic Forging Press for the Blacksmith
by Randy McDaniels**

The hydraulic forging press is becoming increasingly important to the forging shop. This relatively small machine, which is often hand made, allows smiths to do many of the same operations as a power hammer while adding more control and expanding what one can do with hot metal.

200 pages, Full Color, Hardcover, 8.75" x 11.25"
#book-press \$45.00



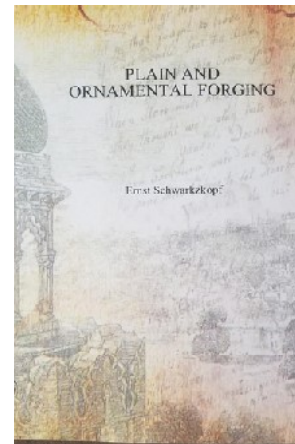
Professional Smithing By: Donald Streefer

Included are detailed descriptions of work space layout, specialized tools and techniques, white-smithing, toolmaking, and lock-smithing.

Mr. Streefer demonstrates not only how things are done, but how they can best be done by others.

There is special emphasis on the crafting of early high-quality, hand forged kitchen utensils, fireplace tools, locks, keys, and decorative ironware: hinges, hasps, latches, bolts, hooks, springs, and more.

Paperback 144 pages. 257 illustrations. 2nd edition
#871 \$18.00



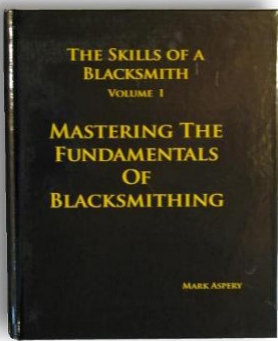
**Plain and Ornamental Forging
By: Ernst Schwartzkopf**

Here, available once more in reprint, is one of the most enlightening books written on the blacksmith's craft.

Called a "bible" of the trade by many because of its wonderful "teaching quality," it has been used by generations of blacksmiths as the seminal text on forging. Designed primarily to help the beginner in learning both the theory and practice of forge work.

Paperback 281 pages
2nd reprint in 2000 original book from 1930

#872 \$35.00



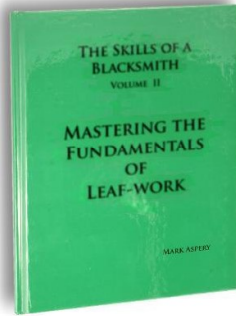
Skills of a Blacksmith Vol 1 by Mark Aspery

“Mastering the Fundamentals of Blacksmithing”

Most of this volume relates to tooling. Making, modifying and/or the preparation of punches, hammers, drifts, wizards and more for use by the master blacksmith. Extremely easy to read and understand, even mathematical calculations are in terms that are easily understood.

1100 images and over 300 pages

#883 \$62.00

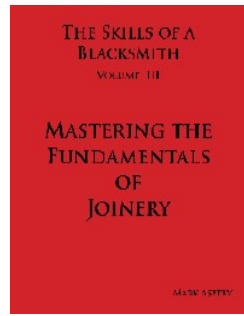


Skills of a Blacksmith, Vol. 2 by Mark Aspery

“Mastering the Fundamentals of Leaf-Work”

Much like his classes tooling comes first. Mark begins with a leafing hammer and takes you through the necessary tools to form many types of leaves. Continue on the journey from Roses to Ginko and many more. A greater understanding of nature and iron is within these pages.

200 pages #279: \$62.00



Skills of a Blacksmith VOL 3 by Mark Aspery

“Mastering the Fundamentals of Joinery”

This volume guides the blacksmith in developing the technical skills and understanding necessary for forging traditional joints. This book takes you from developing the required tooling through to the completed joinery projects. 1600+ Images and 368 pages.

Aspery3 \$62.00



DVD Forge Welding with Mark Aspery

Learn the principles for forge welding in a coal forge with and without flux. Enjoy some forge welding projects to get started with 80 minutes , 7 modules and 25 lessons

#dvd-weld \$35.00

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Volumes 1,2 & 3 #Skillset3 \$175.00

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DVD The Drop Point Hunter/Utility Knife from Forge to Finish

By Bill Wiggins, Journeyman bladesmith

Edited by: H. Kent Hepworth

2 DVD set

#DVD-Droppoint \$40.00



Mosaic Damascus by ABS Master Smith Jason Knight

This three (3) DVD set demonstrates the making and forging of Mosaic Damascus steel at the New England Hammer In held at the New England School of Metalwork in Auburn, Maine.

DVD #1 of 3 is entitled “Mosaic Damascus: Basic Billet”

- 1) Mosaic Damascus Introduction
- 2) Billet Configuration & Forging Manipulation
- 3) Rotate & Distort Billet Configuration
- 4) W-Pattern Billet Transformation

AND MORE!

DVD #2 of 3 is entitled “Mosaic Damascus: 4-Way Mosaic”

- 1) 4-Way Mosaic Introduction
- 2) Process for 4-Way Mosaic Billet
- 3) Billets Etched, Ground & Dry Welding
- 4) Discussion of Mosaic Damascus for Blades

AND MORE!

DVD #3 of 3 is entitled “Mosaic Damascus: Blade Forging” and contains these Chapters:

- 1) Mosaic “Dry Weld” Blade Billet
- 2) Transforming Dry Weld to Blade Billet
- 3) Damascus Blade Patterns Discussion
- 4) Cut-off and Reorient Blade Billet

AND MORE!

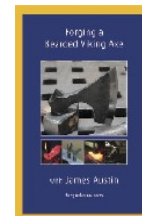
Mosaic DVD \$65.00



DVD Forging and Finishing the Brut De Forge Knife by Joe Keezlar, Master Bladesmith

The “Brut De Forge” Two disc set is a step by step tutorial with the techniques used to forge, heat treat, and finish a knife from a worn out file and give it new life and function A very Simple and straight forward procedure for making a knife.

#dvd-brut \$50.00



DVD's By James Austin Forging a Bearded Viking Axe #BEARDEDAXE \$35.00



Forging a Viking Age Broad Axe #BROADAXE \$35.00



Pyramid Head Lag Bolts and Screws

Pyramid Head Lag Bolts (Black Oxide)

#637	1/4 x 1"	Qty of 100	\$25.00
#638	1/4 x 1-1/2"	Qty of 100	\$25.00
#687	1/4 x 2"	Qty of 100	\$25.00

Steel Black Screws

#630	6 x 5/8	Qty of 100	\$20.00
#981pyr	7 x 3/4	Qty of 100	\$20.00
#632	8 x 1	Qty of 100	\$25.00
#632	8 x 1-1/4	Qty of 100	\$25.00
#633	8 x 1-1/2	Qty of 100	\$30.00
#289	8 x 2	Qty of 100	\$30.00

Solid Brass Screws

#634	6 x 5/8	Qty of 100	\$25.00
#635	7 x 3/4	Qty of 100	\$25.00
#636	8 x 1	Qty of 100	\$25.00



Square Head Sockets

Designed specifically to work with impact tools, featuring increased strength and torque, easier access to tight areas and reduced wear. Just remember that if you drive a screw or bolt in to far there is no solution other than filling the hole. Over tightening can cause bolt heads to snap off. Final tightening should be done by hand 1/2" Drive

#socket5/16"	For 3/16" square head bolts and nuts	\$10.00
#socket3/8"	For 1/4" square head bolts and nuts	\$10.00
#socket7/16"	For some 1/4" square head bolts	\$10.00
#socket1/2"	For our 5/16" bolts and nuts	\$12.50
#socket9/16"	For for most 3/8" square bolts	\$12.50
#socket5/8"	For our 7/16" bolts and nuts	\$12.50
#socket3/4"	For most 1/2" square head bolts	\$12.50
#socketset	All 7 sockets	\$75.00
#socket-13mm"	For our Pyramid Head Lag bolts	\$12.50
#socket-145mm"	For our 3/8"x 3-1/2" Square lag bolts	\$12.50
#sockadapt - 3/8-1/2"	Drive adapter	\$8.00
#driver12	Drill driver for 1/2" drives	\$8.00

Square socket set + PLUS

Includes all 7 sockets, drive adapter, drill driver & socket strip

#socketset-plus \$80.00



Pyramid Head Rivets

These rivets give a perfect old look. Have a forged look without the price of being forged.

Mild steel rivet Plain Finish

#639 1/4 x 1.5 Qty of 100 \$20.00



Square Thick Head Rivets

Black oxide finish

#688 #8 x 1 - Qty 100 \$20.00

Copper Rivets Round / Button Head (not shown)

#898	3/16 x 3/4	Qty. 50	\$22.50
#rvtcop	1/4 x 3/4	Qty 25	\$25.00



Rivets - Round / Button Head Mild steel solid rivets with plain steel finish

#896	1/8 x 1/2	Qty. 100	\$15.00
#885	3/16 x 3/8	Qty. 100	\$10.00
#886	3/16 x 1/2	Qty. 100	\$12.00
#887	3/16 x 5/8	Qty. 100	\$10.00
#888	3/16 x 3/4	Qty. 100	\$10.00
#889	3/16 x 7/8	Qty. 100	\$10.00
#890	3/16 x 1	Qty. 100	\$15.00
#rivet3/16x1.5	3/16 x 1-1/2	Qty. 100	\$20.00
#rivet3/16x2	3/16 x 2	Qty. 100	\$25.00
#891	1/4 x 3/8	Qty. 100	\$15.00
#rivet1/4x1/2	1/4 x 1/2	Qty 100	\$15.00
#894	1/4 x 3/4	Qty. 100	\$20.00
#895	1/4 x 1	Qty. 100	\$20.00
#897	1/4 x 1-1/4	Qty. 100	\$25.00
#rivet1/4x1.5	1/4 x 1-1/2	Qty. 100	\$25.00
#884	5/16 x 3/4	Qty 100	\$25.00
#893	5/16 x 1"	Qty 100	\$25.00
#899	3/8 x 1	Qty. 25	\$12.50

Rivet Assortment Packs

3/16 100 pack - \$20.00

25 Each of 3/16 x 3/8, 1/2, 3/4 and 1"

1/4 100 pack - \$25.00

25 Each of 1/4 x 3/8, 3/4, 1" and 1-1/4"



Socket Strip

Holder for 1/2" sockets
12 - 1/2" socket clips with metal ball detent
High Density Plastic construction

Approx. Total Length = 14"

#socketstrip \$8.00



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(828) 667-8868 or 665-1988

**Square Head Lag screws (bolts)
Black Oxide**

Hard to find square headed lag screws
(lag bolts)
Finishes are AS IS.
Quantity Discounting
20% off per 500, 30% off per 1000



Square Head Lag screws (bolts) Plain

Hard to find square headed lag screws (lag bolts)
Finishes are AS IS. Inquire about other sizes

#280c	3/16 x 3/4	Qty 100	\$25.00
#278c	3/16 x 1	Qty 100	\$30.00
#277c	1/4 x 1	Qty 100	\$30.00
#942c	1/4 x 1.25	Qty 100	\$30.00
#943c	1/4 x 1.5	Qty 100	\$35.00
#945c	1/4 x 2	Qty 100	\$35.00
#946c	1/4 x 2.5 (7/16 head)	Qty 100	\$40.00
#657c	1/4 x 3	Qty 100	\$35.00
#159c	1/4 x 5	Qty 10	\$12.50
#160c	1/4 x 5.5	Qty 10	\$15.00

#657	1/4 x 3	Qty 100	\$35.00
#963	3/8 x 4	Qty 10	\$10.00
#128	1/2 x 6	Qty 10	\$17.50

**Square Head Lag screws (bolts)
BLACK ZINC**

#947c	5/16 x 1	Qty 100	\$35.00
#948c	5/16 x 1.25	Qty 100	\$35.00
#686c	5/16 x 1.5	Qty 100	\$40.00
#951c	5/16 x 2	Qty 100	\$40.00
#952c	5/16 x 2.5	Qty 100	\$40.00
#953c	5/16 x 3	Qty 100	\$45.00
#164c	3/8 x 3.5 (14.5mm Head)	Qty 50	\$30.00
#963c	3/8 x 4	Qty 10	\$16.00
#1/2x1	1/2 x 1	Qty 25	\$10.00
#1/2x1.5	1/2 x 1.5	Qty 25	\$11.25
#966c	1/2 x 2	Qty 25	\$12.50
#1/2x2.5	1/2 x 2.5	Qty 25	\$15.00
#975c	1/2 x 3	Qty 25	\$15.00
#965c	1/2 x 4	Qty 25	\$16.25
#128c	1/2 x 6	Qty 10	\$18.00
#271c	5/8 x 7	Each	\$8.00
#296c	7/16 x 5.25	Qty 10	\$30.00

#956cz	3/8 x 1	Qty 50	\$15.00
#685cz	3/8 x 2	Qty 50	\$20.00
#961cz	3/8 x 2.5	Qty 50	\$20.00
#962cz	3/8 x 3	Qty 50	\$25.00



Diamond Head Lag Bolts

5/16" square head, 3/16" shank
black oxide finish

939 3/16 x 3/4 Qty of 100 \$35.00

Quantity Discounts
On Screws, Lag Bolts, Rivets,
Nuts and Washers

20% off per 500
30% off per 1000

Machine bolts and square head lags
can be hand hammered or machined.
Please Inquire

Common Bolt Head Sizes

3/16" Bolt	5/16" Head
1/4" Bolt	3/8" Head
5/16" Bolt	1/2" Head
3/8" Bolt	9/16" Head
1/2" Bolt	3/4" Head



**Tremont Decorative Wrought Head Nails
Black Oxide Finish**

Designed to simulate the hand-forged nails
of the late 1700's, the head is three-sided
and the nail has a black oxide coating.

#tremont-1	1"	100 for \$15.00
#tremont-1.5	1-1/2"	100 for \$20.00
#tremont-2	2"	100 for \$20.00



**Square Head Machine Bolts
Black Oxide**

Hard to find square head machine bolts
Finishes are AS IS. Inquire about other sizes
**Certain Machine bolts available in Plain .
Please Inquire.**

Quantity Discounting

20% off per 500,
30% off per 1000

#292c	1/4-20 x 1-1/8	Qty 100	\$20.00
#176c	1/4-20 x 1.75	Qty 100	\$30.00
#114c	1/4-20 x 2	Qty 100	\$30.00
#143c	1/4-20 x 2.25	Qty 100	\$35.00
#115c	1/4-20 x 2.5	Qty 50	\$20.00
#177c	1/4-20 x 2.75	Qty 50	\$20.00
#116c	1/4-20 x 3	Qty 50	\$20.00
#178c	1/4-20 x 3.25	Qty 50	\$30.00
#179c	1/4-20 x 3.5	Qty 50	\$42.50
#144c	1/4-20 x 4	Qty 50	\$42.50
#182c	1/4-20 x 4.5	Qty 10	\$12.50
#183c	1/4-20 x 4.75	Qty 10	\$13.00
#184c	1/4-20 x 5	Qty 10	\$15.00
#185c	1/4-20 x 6	Qty 10	\$17.00
#155c	5/16-18 x 3	Qty 25	\$25.00
#165c	5/16-18 x 3.5	Qty 10	\$15.00
#135c	5/16-18 x 4	Qty 10	\$17.50
#136c	5/16-18 x 5	Qty 10	\$22.50
#145c	5/16-18 x 5.5	Qty 10	\$25.00
#146c	5/16-18 x 6	Qty 10	\$27.50
#137c	5/16-18 x 8.5	Each	\$5.00
#127c	3/8-16 x 2.75	Qty 25	\$20.00
#189c	3/8-16 x 7.5	Each	\$6.00
#132c	3/8-16 x 18.5	Each	\$12.00
#133c	1/2-13 x 4	Each	\$4.00
#149c	5/8-11 x 2	Each	\$5.25
#167c	5/8-11 x 3	Each	\$6.00

#935cz 3/8-16 x 1.75 Black Zinc Qty 25 \$15.00

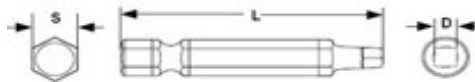


**Pyramid Head -
Machine Screws - Black Oxide**
These are similar to our pyramid head
wood screws except they will use
a nut instead of requiring the thread
in wood for retention.
8-32 american machine threads
2" of threading all the way
to the head
Single slot for flat bit screwdriver
approx. 5/16" semi-round head
#293 Qty of 100 \$35.00



**Square Drive Wood screws
Black**

Don't chew up wood screw heads
anymore.
Flat and Phillips head screws have
a tendency to get chewed up
during installation.
Square drive is the answer.
Power drive bit available
Uses a # 3 Bit
Sold in Packs of 100
#940-2 12 x 2" \$30.00



Square Drive bit
#3 square recess bit for square drive
screws. Insets in to any Apex 1/4"
screwdriver or drill driver.
3 Extra Hard Power Drive Bit
Length: 1-15/16"(L)
Point Diameter: 0.141"(D)
Shank Diameter: 1/4"(S)
#941 Square drive power Bit \$1.25



**Black Oxide Washers
SAE or USS USS has larger O.D.**

#982	SAE	1/4	Qty 100	\$10.00
#983	SAE	5/16	Qty 100	\$10.00
#984	SAE	3/8	Qty 100	\$12.00
#985	SAE	1/2	Qty 25	\$ 8.00
#982uss	USS	1/4	Qty 100	\$15.00
#983uss	USS	5/16	Qty 100	\$15.00
#984uss	USS	3/8	Qty 100	\$17.00
#985uss	USS	1/2	Qty 25	\$ 8.00



Square Nuts Black Oxide

#987	1/4-20	Qty 100	\$25.00
#988	5/16-18	Qty 100	\$20.00
#989	3/8-16	Qty 100	\$25.00
#992	1/2-13	Qty 25	\$18.75
#168	5/8-11	Qty 25	\$12.50

**Quantity Discounts
On Screws, Lag
Bolts, Rivets,
Nuts and Washers**

20% off per 500
30% off per 1000
Machine bolts and
square head lags
can be hand hammered
or machined.
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